Temperature-Frequency Characteristics of the Composition HDPE + x vol.% InP

ABSTRACT

In this paper presented study results of the temperature and frequency dependence of the dielectric constant and dissipation, dielectric loss in the temperature range 290-440 K and in the frequency range 25-10⁶ Hz, composite materials HDPE/InP with solid fillers. It was revealed that by the variation of the amount of fillers and the effects of external factors can receive new composite materials with the required dielectric properties.

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14 *Keywords:* InP, HDPE, the dielectric constant, dielectric permittivity, dielectric loss, 15 *Maxwell-Wagner theory.*

16 17 **1. INTRODUCTION**

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Creation of composite materials is one of the main directions in the development of 19 advanced materials. In special, fine fillers in polyethylene contribute to the issue of novel 20 structural components that can serve as charge carrier traps: interracial loosened 21 absorption polymer layer near the airfoil of the filler. Filling polymers leads to alterations in 22 the characteristics of high molecular structuring and packing density as superfine solid 23 24 excipients may serve the adjustable seed crystals or imperfections in [1]. Fillers have a substantial impact on the mobility of the various kinetic units of the polymer and its 25 relaxation time spectrum. Filler particles play the role of the center the structure and 26 boundary layer of the polymer with the filler has a curious structure of saturation. These 27 trapping centers with different activation energies, which are stabilized as a effect of 28 29 electrons and is an improvement of the properties of the electro active polymer. It should be mentioned that depending on the nature, size, form and dispersion of the filler, the 30 resulting resin composition can be electrically conductive or antistatic dielectric [2-3]. 31

In recent years, as a filler often used advanced semiconductor compounds and materials have been received, presenting scientific and practical interest [4]. Let out that using filler ternary compounds of the type, A^{III}B^{III}C^{VI}₂, based on polyethylene can obtain new classes of electrical material with a record time of life [5].

We describe here the results of a survey of the dielectric properties of composite materials HDPE + x vol.% InP.

39 2. METHODS OF CALCULATION

By mechanically mixing powders of HDPE and semiconductor InP (with a particle size of ≈ 50 mm) produced a homogeneous mix. This mix is then subjected to hot pressing under a force per unit area of 10 MPa at a temperature T =140°S 15 minimum and quickly cooled, samples are prepared from a mix of a thickness of 120 mkm between two fluoroplastic.

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45 Samples for measurement of dielectric characteristics of the distribution according to the exemplary electric field were prepared in the form of discs 20 mm in diameter and about 46 120 mkm deep. Reliable electrical contact electrodes made of stainless steel with a 47 diameter of 20 mm provide the use of electrodes made of extruded aluminum foil thickness 48 of 9 mkm. Permittivity measurement - ε and dielectric loss tangent - tq δ conducted in the 49 temperature range 290-440 K for linear growth temperature at a rate of 2.5 °C/min using a 50 setup block diagram is described in Figure 1. The frequency dependence of the dielectric 51 constant - ε and dielectric loss tangent - tg δ carried out in the frequency range from 25 to 52 10⁶ Hz, the amplitude of the test voltage 1B. Measurement error did not exceed 5%. 53



Fig. 1. Setting for the measurement of electrophsical parameters.

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The measurements were posted out ε and tg δ using the bridge E8-7 at alternating current a frequency of 1 kHz and meter E7-20. Sample (2) is installed between two electrodes (1) in the measuring cell. The sample was then fired up using a heater box (4) which is risen in the chapeau of the cubicle. The sample temperature was recorded with a thermocouple (3) a system (6) which controls the heater (4). Measurement error, ε and tg δ were 5 and 9% respectively.

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62 3. RESULTS AND DISCUSSION

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The outcomes of the study of temperature and frequency dependence of the dielectric 64 permittivity and dielectric loss of HDPE + x vol. % in (0≤h≤9) are presented in Figures 2 65 and 3. Fig. 2 shows the temperature dependence of the dielectric permittivity of the 66 dielectric loss of HDPE + x on. % InP in the temperature range 290-440 K. As shown 67 schematically in Fig. 2a in the temperature range studied the dielectric permittivity with 68 increasing temperature, typical for all investigated composites decreases almost linearly. 69 With the growth in the volume content of the file is increasing in permittivity values, 70 especially for high density polyethylene pure ε at room temperature was 2.07 (curve 1), the 71

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- composite with the increase of 1 vol.% InP 2,5 (curve 2),3 of the composite 3 vol.% InP
- 73 2,57 (curve 3), for about 5 composites. 5 vol.% InP 2,75 (curve 4), and 7 in. 7 vol.% InP
- 74 3,24 (curve 5).
- 75 Characteristic changes in the investigated composites with increasing temperature with the



Fig.. 2. Temperature dependence of the dielectric permittivity (a) and dielectric loss tangent composite HDPE+x vol.% InP, here 1-x=0; 2-x=1; 3-x=3; 4-x=5; 5-x=7.

addition of InP (pic. 2 a) shows the influence of the isomerism carbonized kernel, on the dipole polarization. This behavior of ε with temperature indicates a decrease in M-phase polymer chain due to increase conformation set.

The terminations of the written report the temperature dependence of the dielectric loss 79 tangent of composite materials HDPE + x vol.% InP is shown in Fig. 2b. As can be seen 80 from Fig. 2b tqδ composites change with temperature is comparatively complicated. In 81 particular, depending on the pure HDPE tq δ (T) (curve 1) increases tq δ , at 378 K, a 82 maximum diffuse, at least 383K, and weak peaks at a temperature of 395 K, 412 K and 83 84 430 K, respectively, and the minima at 390 K and 425K. For the composite with the increase of 1 vol.% InP in (curve 2) on the curve tgo (T) at 323 K, 342 K, 390 K and 402K 85 observed mild maxima and minima at 353 K and 391 K. For the composite with the 86 addition of 3 vol.% InP in (curve 3) peaks were observed at temperatures of 353 K, 378 K 87 and 390 K and 362 K minima at 380 and K. For the composite with the increase of 5 vol.% 88 InP in curve tg δ (T) weak maxima are observed at 370 K and 410 K (curve 4). To this 89 composite, a decrease too from room temperature up to 380 K. 90

Fig. 3 shows the frequency dependence of the dielectric permittivity and dielectric loss of the composites of HDPE + x. vol.% InP in the frequency range $25-10^6$ GHz.

As can be determined from the data in Fig. 3a investigated in the frequency range characteristic for all composites and pure ε HDPE virtually change with increasing frequency. A slight increase in ε , is observed at a frequency of about 10⁶ Hz. Note that in this case, with increasing filler content InP bulk increases the magnitude of the dielectric constant. When the filler content in the composition of InP 0, 3, 5, 7 and 9 vol.% At the same frequency (25 Hz) the dielectric constant is 2.09, 2.55, 2.60, 3.2 and 3.29 respectively, and at a frequency of $5 \cdot 10^5$ Hz, these values are 2.08, 2.51, 2.54, 3.09 and 3.19, respectively. Typical for all investigated composites since this frequency is increased ϵ .

102 The results of a study of the frequency dependence $tg\delta$ (v) are shown in Fig. 3b. As can be seen from Fig. 3b and in this case with increasing the filler content increases $tg\delta$, 103 104 so at a frequency of 100 Hz, for composites with fillers 0: 3: 5, 7 and 9 in. % InP, tq δ is 0.0061: 0.0071: 0.0098 : 0.023 and 0.024, and at 106 Hz frequency of the same value 105 becomes 0.0017: 0.0046: 0.0053: 0.0073 and 0.0126. For pure HDPE curve tg δ (v) at 10⁵ 106 107 Hz is observed variance tg δ (v) (curve 1). Maxima on the curves 2, 3, 4 and 5 are also observed at the same frequency. Notice that for the composites studied since the 108 frequency of 10^5 Hz tg δ (v) increases. 109





Fig. 3 Frequency dependence of the dielectric permittivity (a) and dielectric loss tangent composite HDPE+x vol.% InP, here 1- x=0; 2- x=1; 3- x=3; 4- x=5; 5- x=7.

111 Psychoanalysis of the results show that with the growth in the volume content of input is an increase in ε and tgo. This conduct of the dielectric parameters of composites HDPE + 112 x vol.% InP is largely shaped by the Maxwell-Vagnerskoy polarization [3,6], the surface 113 energy components. With an increment in the filler content of the composite structure 114 becomes unstable and the InP particles form clusters whose surface are smaller than the 115 entire surface of the particles comprising them. Increasing the number of clusters with 116 increasing volume filler content decreases the dielectric layer between the particles and 117 leads to increased electrical capacity and thus ε and tg δ . 118

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