Original Research Article
 Accelerated Storage Stability of Refined Cotton Oil

in Term of Free Fatty Acid and Thiobarbituric Acid

5 ABSTRACT

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Aims: To study accelerated storage stability of refined cotton oil in term of free fatty acid and thiobarbituric acid

Place and Duration of Study: Department of Chemistry and Biochemistry, CCS Haryana Agricultural University, Hisar-125004, India, between January 2014 to continuing.

Methodology: The seeds of cotton, sesame and sunflower were collected and ground into fine powder. The seed oil of cotton was extracted and studied for their chemical parameters. The dried defatted seed meal of sunflower and sesame were extracted with acetone and further used as antioxidants. Crude oil was chemically refined and stored for 120 days at 50 °C. Free fatty acid (FFA) and thiobarbituric acid (TBA) were studied periodically during accelerated storage.

Results: FFA and TBA values were increased regularly during storage period. All added antioxidants lowered the FFA and TBA. Tertiary butylated hydroxy quinone (TBHQ) was most effective antioxidants. Sesame and sunflower meal extracts appreciably lowered the FFA and TBA values during storage period of 120 days and have high antioxidant efficacy against oil oxidation even higher than propyl gallate (PG). Among both meal extracts, sesame meal extract is more effective against vegetable oil protection than sunflower meal extracts.

Conclusion: Sesame and sunflower meals extracts can be used against refined cotton oil oxidation. This is economical also because these are being discarded as by-products.

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Keywords: Accelerated storage, free fatty acid, refined cotton oil, thiobarbituric acid

10 1. INTRODUCTION

12 Refined cotton oil is edible oil extracted from cotton seed (*Gossypium hirsutum*). Crude cotton oil that 13 is obtained from solvent extraction is further subjected to chemical refining which involves 14 degumming, neutralization, bleaching and deodorization [1].

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16 Oils and fats have wide spectrum of applications. Oils are consumed by human beings in their food 17 since prehistoric times [2]. But the major problem during storage of oil is oxidation. It is responsible for rancid odors and flavors. Oxidation mreaction may be of different types i.e. auto-oxidation, phoyo-18 19 oxidation, ketonic oxidation and enzymatic oxidation [3]. Autooxidation is free radical chain 20 mechanism which includes initiation, propagation and termination steps that are repeated again and 21 again. Free radicals are side products of these oxidative reactions. A free radical is defined as any 22 atom or molecule possessing unpaired electrons. Free radicals and ROS like superoxide, hydroxyl 23 radical, peroxyl radical as well as non radical species such as hydrogen peroxide (H₂O₂) are highly 24 reactive substances formed in cells as a result of metabolic processes [4-5]. Because of their highly 25 reactive nature, these react rapidly with adjacent molecules via a variety of reactions including 26 hydrogen abstraction (capturing), electron donation and electron sharing [6]. These may cause 27 reversible or irreversible damage to biological molecules such as DNA, proteins or lipids [7]. Free 28 radicals can be quenched by molecules having antioxidant activity called antioxidants. Antioxidants 29 are compounds that can delay or inhibit the oxidation of lipids or other molecules by inhibiting the 30 initiation or propagation of oxidative chain reactions [8]. Antioxidants are of two type i.e. preventive 31 antioxidants and chain breaking antioxidants. The Preventive antioxidants deactivate the active 32 species without generation of free radicals, thus minimize the rate of chain initiation in oxidation 33 process. Examples of preventive antioxidants are catalase and glutathione peroxidase. On the other 34 hand chain breaking antioxidants scavenge chain propagating oxygen radicals to form a stable 35 product and reduce lipid oxidation in foods [9].

37 Numbers of antioxidants are added to oil to prevent oxidation reaction between molecular oxygen and 38 unsaturated fatty acid present in oils. Synthetic antioxidants such as Tertiary Butylated Hydroxy Quinone (TBHQ), Propyl Gallate (PG), Butylated Hydroxy Anisole (BHA) and Butylated Hydroxy 39 40 Toluene (BHT) are widely used as food additives to improve storage stability [10]. TBHQ is known to 41 be a very effective antioxidant for vegetable oils, and is stable at high temperature [11]. But synthetic 42 chemical antioxidants are discouraged in international market due to serious health issues. Therefore, 43 increasing attention is being directed towards bioactive plant extracts to serve as antioxidants for 44 protection against free radicals. Natural extracts of herbs, vegetables, fruits, cereals and other plant 45 parts have antioxidants such as vitamin E, vitamin C, tannins, phenolics, flavonoids, and 46 proanthocyanidins. In present paper, sesame and sunflower meal acetone extracts are studied as 47 potential antioxidants in storage of refined cotton oil.

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2. EXPERIMENTAL DETAILS

50 51 **2.1 Materials**

53 The seeds of cotton, sesame and sunflower were collected from farmer's field. These seeds were 54 cleaned manually, to remove stones, damaged and immature seeds. After cleaning, the seeds were 55 ground into fine powder. The seed oil of cotton was extracted and studied for their chemical 56 parameters. The dried defatted seed meal of sunflower and sesame were extracted with acetone and 57 further used as antioxidants.

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2.2 Preparation of extracts

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Sesame and sunflower meals were dried and ground into a fine powder in an electric grinder. One hundred grams of samples were defatted with hexane (3 times × 500 ml) at room temperature. The defatted residue was washed with distill water (3 times × 500 ml) and dried at 50 °C. Ten grams of above obtained residue was extracted with acetone (150 ml) by Soxhlet method for 8 h. Extracts were filtered, solvent removed (in a rotary evaporator below 40 °C), weighed and residue was redissolved in acetone (100 ml) to give a solution of known concentration.

69 2.3 Extraction of oil

Dried and ground seed samples (100 g) of cotton was taken in thimble and placed in soxhlet apparatus. A dry pre-weighed solvent flask ('a', g) containing petroleum ether and condenser were attached for each sample in three replicates. The heating rate was adjusted to give a condensation rate of 2-3 drops/sec and extracted for 8 h. Removed thimble and retained petroleum ether. The excess of petroleum ether was evaporated from the solvent flask on a hot water bath and dried the flask on desiccators and weighed ('b', g).

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Oil content in sample (% dry weight basis) $= \frac{(b-a)\times 100}{W \text{ of sample (g)}}$

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Where, b = W of seed powder before extraction a = W of seed powder after extraction

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81 2.4 Refining of oil

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Next, the oil was refined to remove color, odor and bitterness. Refining of oil was done by chemical
 method [1] in the following steps.

85 Step 1

Begumming is the first step of refining and involves the removal of easily hydralable phospholipids and metals from the oil. For this, the crude oil was treated with water at room temperatures. The hydrated phospholipids are removed at the end of this step.

89 Step 2

- 90 Small amount of phosphoric acid was added to convert the remaining non-hydralable phospholipids
- 91 (Ca, Mg salts) into hydralable phospholipids.
- 92 Step 3

FFAs are responsible for oil acidity. During neutralization, the oil was treated with excess of sodium
 hydroxide that reacts with the FFA to form soap stock. The soap stock was separated from the oil by
 centrifugation.

96 Step 4

97 The purpose of bleaching (or decolorising) is to reduce the levels of pigments such as carotenoids 98 and chlorophyll, but this treatment also further removes residues of phosphatides, soaps, traces of 99 metals, oxidation products, and proteins. Bleaching was done with acid-activated clay minerals to 100 adsorb coloring components and to decompose hydro peroxides.

101 Step 5

Deodorisation is a vacuum steam distillation process that removes the relatively volatile components, aldehydes and ketones, which give rise to undesirable flavours, colours and odours in oil. This is feasible because of the great differences in volatility between these undesirable substances and the oil. Depending on the residence time in the deodoriser, the process was carried out at low pressure (2 – 6 mbar) and elevated temperatures (180° - 270°C), since the substances responsible for odours and flavours are usually volatile.

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109 2.5 Oil storage studies

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Acetone extracts of sesame and sunflower meal at concentrations (500, 1000 and 2000 ppm) were separately added to refined cotton oil. Experiments were also carried out with synthetic antioxidants TBHQ and PG at 200 ppm, and control set without added antioxidants. Each container was appropriately labelled and samples were stored in uniform glass beaker at 50 C for storage period of 120 days in an incubator. Samples were analyzed after 20, 40, 60, 80, 100, 120 days to follow the oxidative changes. Required quantity of the sample was taken out periodically and studied for free fatty acid and thiobarbituric acid.

119 2.6 Free fatty acid

Free fatty acids were determined by AOAC method [12]. Fifty ml of denatured alcohol was added to one g of oil sample in a 250 ml conical flask. The flasks were swirled and few drops of phenolphthalein were added, the content was titrated against 0.1N sodium hydroxide till a permanent light pink color appeared which persisted for at least 1 min. Blank was titrated similarly in the absence of oil.

- Free fatty acids (in terms of oleic acid) = $\frac{100 \times 28.2 \times V}{W \text{ of oil} \times 10 \times 1000}$ Where, V = Volume of 0.1N sodium hydroxide used. W = Weight of oil
- 130 **2.7 Thiobarbituric acid**

131 132 The TBA value was determined according to the method of Johansson and Marcuse [13]. One 133 hundred mg of oil sample was dissolved in 25 ml of 1-butanol. The above sample was mixed 134 thoroughly with 5 ml of TBA reagent and incubated at room temperature overnight and absorbance 135 was measured at 530 nm using a spectrophotometer. At the same time, a reagent blank (without TBA 136 reagent) was also run.

137 $TBA = \frac{(A-B) \times 50}{W \text{ of sample (g)}}$

B = absorbance of blank sample

- Where, A = absorbance of test sample
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141 3. RESULTS AND DISCUSSION

143 3.1 Free fatty acid

FFA is defined as the milligram of potassium hydroxide required to neutralize the free acids in one gram of the oil. It is an important oil quality indicator during each stage of processing. FFA of any lipid is measure of hydrolytic rancidity [4]. Higher value of FFA of any lipid, higher the degree of hydrolytic rancidity that set-in [15]. In crude oils, FFA estimates the amount of oil that will be lost during refining steps designed to remove fatty acids.

151 Table 1 depicts FFA of refined cotton oil (RCO) stored with TBHQ, PG, sesame and sunflower meal 152 acetone extracts for 120 days. It was observed that FFA of RCO samples increased during storage 153 period. Results showed that RCO samples containing 500 ppm to 2000 ppm sesame meal extracts 154 had lower FFA values than oil samples containing 200 ppm PG in the three month of storage. 155 Sunflower meal extracts at all varying concentrations were not as effective as 200 ppm PG in lowering 156 FFA of RCO. Control sample of RCO reached the maximum FFA up to 10.12±0.27 from the initial value of 0.67±0.01 (% as oleic acid). Here also, RCO treated with TBHQ (200 ppm) was showed 157 158 minimum increase in FFA up to 7.19±0.17. RCO treated with PG (200 ppm), sesame meal extracts 159 (500, 1000, 2000 ppm), sunflower meal extracts (500, 1000 and 2000 ppm) were increased up to 8.85±0.23, 8.84±0.21, 8.61±0.19, 8.46±0.17, 9.12±0.2, 8.99±0.22 and 8.87±0.23 (% as oleic acid), 160 respectively on the 120th day of storage. As the concentration of extracts increases, the FFA of RCO 161 gradually decreases. The FFA of oil samples containing extracts was lower than FFA of oil which 162 163 contained no additives (control). The results are in agreement with Anjani et al. [16]. They found that 164 supplementation of crude and refined soybean oil with sesame and sunflower meal extracts strongly 165 inhibited the rise of FFA during storage period.

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167	Table 1 Variation of free fatty acid (% as oleic acid) value of refined cotton oil during storage
168	period of 120 days at 50°C

Sample	Storage period (days)							
	0	20	40	60	80	100	120	
Control	0.67±0.01	2.9±0.07	5.06±0.09	6.48±0.14	7.79±0.21	9.23±0.23	10.12±0.27	
Tbhq (200 ppm)	0.67±0.01	1.47±0.03	2.81±0.05	3.69±0.07	4.64±0.09	5.82±0.12	7.19±0.17	
Pg (200 ppm)	0.67±0.01	2.53±0.04	4.37±0.09	6.01±0.13	6.96±0.16	7.3±0.15	8.85±0.23	
Sesame meal extract (500 ppm)	0.67±0.01	2.2±0.04	4.32±0.08	5.7±0.11	6.32±0.12	7.21±0.15	8.84±0.21	
Sesame meal extract (1000 ppm)	0.67±0.01	2.14±0.04	4.26±0.08	5.43±0.1	6.14±0.15	7.05±0.17	8.61±0.19	
Sesame meal extract (2000 ppm)	0.67±0.01	2.05±0.03	4.15±0.07	5.31±0.13	5.92±0.12	6.99±0.14	8.46±0.17	
Sunflower meal extract (500 ppm)	0.67±0.01	2.45±0.06	4.65±0.09	6±0.15	6.77±0.14	7.83±0.19	9.12±0.2	
Sunflower meal extract (1000 ppm)	0.67±0.01	2.32±0.07	4.58±0.06	5.86±0.12	6.48±0.12	7.64±0.18	8.99±0.22	
Sunflower meal extract (2000 ppm)	0.67±0.01	2.29±0.05	4.45±0.07	5.74±0.14	6.25±0.16	7.39±0.15	8.87±0.23	

169 *Values are mean ± standard error

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171 3.2 Thiobarbituric acid

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173 During the oxidation process, peroxides are generally decomposed to lower molecular weight 174 compounds. One such compound is malonaldehyde, which is measured by TBA method. 175 Malonaldehyde, a compound which is used as index of lipid per-oxidation, was determined by 176 spectroscopic analysis [17]. The effects of sesame and sunflower meal extracts on the stability of 177 RCO in term of TBA are outlined in Table 2. TBA value of RCO sample without antioxidant (control) 178 was increased from 2.73±0.07 to 97.26±2.52 meq/kg after 120 days of storage, while TBA values for 179 samples containing TBHQ (200 ppm), PG (200 ppm), sesame meal extracts (500, 1000 and 2000 180 ppm) and sunflower meal extracts (500, 1000 and 2000 ppm) were 66.87±1.67, 75.14±1.81, 181 76.81±2.07, 74.29±1.85, 71.78±1.72, 86.64±2.25, 82.21±2.05 and 79.64±1.91, respectively. All the 182 additives slightly lowered TBA value of RCO. Sesame meal extracts at all varying concentrations were 183 more effective than 200 ppm PG in controlling TBA of refined cotton oil. Sunflower meal extracts was 184 less effective than oil other antioxidant during storage of RCO. However, TBA of RCO gradually 185 decreased as the concentration of sesame and sunflower meal extracts increased in the oil sample 186 for three month of storage. The result is in agreement with Anjani and Singh [18], they investigated 187 the effect of TBHQ, PG, sesame and sunflower meal extracts on the stability of crude cotton oil (CCO) 188 for three months and found that increased TBA in oils with the addition of sesame and sunflower meal 189 extracts was lower than those under the addition of PG and control but higher than TBHQ.

Sample	Storage period (days)							
	0	20	40	60	80	100	120	
Control	2.73±0.07	9.28±0.19	25.84±0.64	49.37±1.18	61.46±1.47	75.43±1.88	97.26±2.52	
Tbhq (200 ppm)	2.73±0.07	5.24±0.12	14.63±0.33	30.96±0.80	44.27±1.06	56.26±1.41	66.87±1.67	
Pg (200 ppm)	2.73±0.07	8.72±0.18	17.99±0.48	37.85±0.94	52.12±1.3	63.54±1.71	75.14±1.81	
Sesame meal extract (500 ppm)	2.73±0.07	8.56±0.21	17.35±0.45	38.63±0.99	51.38±1.28	63.43±1.64	76.81±2.07	
Sesame meal extract (1000 ppm)	2.73±0.07	7.95±0.22	16.22±0.4	36.58±0.87	50.5±1.31	61.85±1.54	74.29±1.85	
Sesame meal extract (2000 ppm)	2.73±0.07	7.9±0.18	16.14±0.37	34.34±0.89	49.68±1.24	61.13±1.52	71.78±1.72	
Sunflower meal extract (500 ppm)	2.73±0.07	9.06±0.23	20.69±0.49	42.76±1.11	56.06±1.34	70.16±1.75	86.64±2.25	
Sunflower meal extract (1000 ppm)	2.73±0.07	9±0.19	21.34±0.53	40.88±1.04	55.22±1.32	67.78±1.69	82.21±2.05	
Sunflower meal extract (2000 ppm)	2.73±0.07	8.89±0.2	18.45±0.47	39.24±0.98	52.34±1.25	65.61±1.57	79.64±1.91	

191 Table 2 Variation of thiobarbituric acid (meq/kg) value of refined cotton oil during storage 192 period of 120 days at 50°C

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195 4. CONCLUSION

*Values are mean ± standard error

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Concluding the results, we can say that acetone extracts of sesame and sunflower meal have been
 proven to be alternative sources of natural antioxidants and more effective than synthetic
 antioxidants i.e. PG. These antioxidants are preferred economically also.

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