Original Research Article

Development and nutritional evaluation of cereal and pulse based biscuits for diabetic patients

Abbreviations:

IDF: International Diabetes Federation

T2DM: Type 2 diabetes mellitus

GI: Glycemic index GL: Glycemic Load

Running title: Development of low glycemic index biscuits for diabetic patients

Ethical Issues: Informed consent was obtained before conducting the experiment before feeding the food items and checking the blood glucocse of subjects. The privacy rights of human subjects will always be observed.

Abstract

Addition or supplementation of legumes and oilseeds into cereal-based foods has many health benefits.

Objective: This study was aimed to analyze the sensory, nutritional and glycemic properties of biscuits from cereal (oats and barley) and legume based (soybean and chickpea) combinations for diabetic patients.

Design: Intervention study. Different blends of salty biscuits were prepared using the cereal and pulses above mentioned.

Subjects: Ten healthy subjects in the age group of 20-40 years were selected from department of Food and Nutrition, Punjab Agricultural University for examining the glycemic index.

Results: Biscuits made from these cereal pulse combinations were highly acceptable and were chosen for nutritional analysis. The results of nutritional analysis showed increased protein (11.72g/100g), crude fiber (1.5g/100g) and ash content (4.68g/100g) and decreased content of carbohydrates (47g/100g) in blend containing refined wheat flour, barley and soy flour (25:50:25). Glycemic index of the acceptable and highly nutritious blend (Refined wheat flour, barley and soy flour 25:50:25) was 38.7, whereas for control salty biscuits, it was 84.

Conclusion: The incorporation of barley and soy flour in biscuits in the above ratio lowers the glycemic index of biscuits and it can be recommended to diabetic patients for maintaining blood glucose level.

Key words: Glycemic index, Type 2 diabetes, cereals and pulse

Introduction

Diabetes mellitus is the leading cause of death and disability worldwide. It is the most challenging public health problem of 21st century. According to International Diabetes Federation (IDF) 2015, one in 11 adults had diabetes in 2015 and the number will be one in 10 by 2040. India is one of the 7 countries of the IDF South East Asia (SEA) region. 415 million people have diabetes in the world and 78 million people in the SEA region; it will rise to 190 million by 2040. India is at the second position after China with 69.1 million cases of Type 2 diabetes mellitus (T2DM) (1). The dietary carbohydrates are the major determinant of postprandial glucose response. Glycemic index (GI) was originally designed as a guide to food selection for diabetic patients, to select foods with a low GI. Glycemic index describes the blood glucose response after consumption of a carbohydrate containing test food relative to a carbohydrate containing reference food, typically glucose or white bread (2). The concept of Glycemic Load (GL) takes account of the GI of a food and the amount eaten (3). Diets rich in carbohydrates based foods, which have low glycemic index, are more slowly digested, absorbed and metabolized and hence have been associated with a reduced risk of T2DM and cardiovascular disease.

Low GI diets also assist with weight management ⁽⁴⁾. These findings show no negative effects of a low GI diet and suggest that the GI should be an important consideration in the dietary management and prevention of diabetes ⁽⁵⁾. Several interventional studies have also reported beneficial health effects of consuming low-GI diets ⁽⁶⁾. Improved glycemic control through diet could minimize medications, lessen risk of diabetic complications, improve quality of life and increase life expectancy ⁽⁷⁾. Beside drug treatment, healthy lifestyle with appropriate diet plays very important role in the management of diabetes. The dramatic increase in the incidence of diabetes has prompted the researchers to explore the potentiality of cereals and legumes in the management or control of diabetes and its complications.

Earlier oat and barley were used for malting and brewing purposes but these days they are being used as functional food ingredients. They contain soluble dietary fibre, β-glucan and various minerals. Barley has also the highest amount of vitamin E among other cereals ⁽⁸⁾. It has preventive role in the development of cardiovascular diseases, T2DM and cancer ⁽⁹⁾. Legumes are important source of dietary proteins. They provide well-balanced essential amino acid profile when consumed with cereals. Besides this legume proteins also possess functional properties including solubility, water and fat binding ability. Legumes when blended with cereals may provide promising alternative source of nutritional and functional proteins ⁽¹⁰⁾. Soybean is also a rich source of protein and bioactive compounds, isoflavones, which have preventive role in various cancers and improved bone health ⁽¹¹⁻¹⁵⁾. Combination of wheat flour with legumes have been used in the production of baked products ⁽¹⁶⁾. But meager work is conducted on assessing GI of cereal and legume based combinations so, keeping all the aspects in view, the present study is designed to incorporate barley and oat flour along with legume flour (soybean and chickpea flour) into the refined wheat flour to improve the functional properties of biscuits, which would lead to improvement in the glycemic control in patients with diabetes mellitus.

Key words: Glycemic index, glycemic load, oat flour, barley flour, type 2 diabetes mellitus

Materials and methods

Materials

The raw material including refined wheat flour and functional food ingredients such as oat flour, barley flour, soy flour and chickpea flour were collected at one lot and stored in airtight plastic containers and used for entire study.

Designing of blends/ Sample preparation

Biscuits were prepared from cereals and legumes based blends. Ten different blends were prepared using the Oats, barley, soybean and chickpea flours in different proportions by incorporating in refined wheat flour. These were stored in airtight container. The proportion of different ingredients used in each blend to prepare biscuits is given in Table 1.

Method used for product preparation

The standardized recipe for control sample was prepared from refined wheat flour is given below, list of ingredients in given in Table 2. Blends 1-10 were used to prepare test samples.

Method of preparation

- 1. Cream fat on a flat hard surface.
- 2. Add baking powder to the flour, mix it and sieve it.
- 3. Dissolve salt in little amount of water.
- 4. Add it to the flour and make soft dough using optimum amount of water.
- 5. Flatten the dough using rolling pin on a flat surface and cut square pieces.
- 6. Bake it for 15 minutes at 150° C.
- 7. Allow it to cool down at room temperature.
- 8. Pack in airtight plastic container

Sensory analysis

Sensory evaluation of the biscuits was performed by a panel of 15 subjects using a hedonic scale of nine points for different attributes. The highly acceptable products and the control samples were weighed, homogenized and oven dried at 60°C. Dried samples were stored in airtight plastic bags for further analysis.

Nutritional analysis

Moisture, total ash, crude protein, crude fiber and crude fat were assessed using standard methods⁽¹⁷⁾. The content of carbohydrates was calculated by subtracting the sum of moisture, protein, ash, fat and crude fibre from 100. The energy content was calculated by factorial method.

Energy (Kcal) = $(4 \times protein) + (9 \times fat) + (4 \times carbohydrate)$

Assessment of glycemic index

Glycemic index of biscuits was estimated, through a scientific approach of determining the glucose response in healthy subjects through meal tolerance test. The subjects for the present work were selected from department of Food and Nutrition, Punjab Agricultural University, Ludhiana, in the age group of 20-40 years (n=10). The glycemic response was analyzed by taking one drop of blood on glucose test strip using Glucometer (PRODIGY® Pocket).

Glucose tolerance test

After overnight fasting of the selected subjects, blood glucose test were performed and 50 gram carbohydrate in the form of glucose and on subsequent day salty biscuits were provided containing 50 gram available carbohydrate were given to the subjects. Fasting blood glucose was checked. The volunteers were asked to consume test product within 10-12 minutes. The blood samples were drawn and checked after every half an hour interval for two hours for the postprandial level. The blood glucose response curves were plotted for both oral glucose tolerance test and test product.

The glycemic index was calculated using the formula given by Wolever and Jenkins (18).

Glycemic index = $\frac{\text{Area under glucose curve after test meal}}{\text{x}} \times 100$

Area under glucose curve after reference meal

The Glycemic load (GL) was calculated based on the quantity of the recipe per serving and the respective available carbohydrate content ⁽¹⁹⁾. The following formula was used:

Glycemic load = Available carbohydrates (g) x GI/100

Statistical analysis

The results of organoleptic scores, nutritional analysis and glycemic index were statistically analyzed using analysis of variance technique with the aid of Microsoft statistical analysis tool pack. The limit of probability fixed for the test of significance ($p \le 0.05$) and critical difference was calculated.

Ethical Issues

Informed consent was obtained before conducting the experiment before feeding food items and checking the blood glucocse of human subjects. The privacy rights of human subjects will always be observed.

Results and discussion

Sensory evaluation of biscuits

The mean scores of acceptability trials of salty biscuits are presented in Table 3. The mean sensory scores of color, appearance, flavor, texture, taste and overall acceptability ranged from 6.7 to 7.75, 7.0 to 7.6, 6.6 to 7.75, 6.6 to 7.8, 6.3 to 7.7 and 6.64 to 7.68. Maximum scores of color, appearance, flavor, texture, taste and overall acceptability were found in blend 8 (refined wheat flour and chickpea flour; 75:25) whereas minimum scores were found in blend 1 which contained refined wheat flour, oat flour and soy flour (25:50:25). This might be due to the supplementation of refined flour with oat flour. Bitter taste and burnt flavor in biscuits supplemented with 10g β-glucan was observed, which was due to the depolymerisation of β-glucan during baking procedure caused by the action of enzymes (20). There was no significant difference in the color, appearance, flavor, texture and overall acceptability of all the blends when compared with the control moreover all blends except blend 1, 2 and 5 had overall acceptability scores higher than the control. So it may be concluded that blends composed from cereal and legume based mixtures were highly acceptable.

Nutritional analysis

The biscuits prepared from blend 3 comprising of refined flour and soy flour (75:25), blend 4 comprising of refined flour, barley flour and soy flour (25:50:25) and all the blends containing chickpea flour, were highly acceptable, when compared with control, so were selected for nutritional analysis. The moisture content in the samples ranged from 0.29 to 1.56g/100g, which was significantly lower when compared with the control. The ash content of the samples ranged from 1.53 to 4.68g/100g with maximum content in blend 4, followed by blend 3, minimum in blend 10, when compared with the control. Blend 3, 4, 6, 7 and 8 had significantly more ash content while blend 9 and 10 had significantly (p<0.05) lower ash content when compared with the control (Table 4). The crude fiber content ranged from 1.20 to 3.78g/100g, maximum content in blend 9 and minimum in blend 3. All the test samples had significantly more fiber content when compared with the control. The fat content of the samples ranged from 31.19 to 35.88g/100g. The maximum fat content was observed in blend 3 followed by blend 9 and 4 and minimum in blend

8. Blend 3 had significantly more fat content when compared with the control. With other samples no significant difference with the control was observed. The crude protein content of the test samples ranged from 8.2 to 14.18g/100g with maximum content in blend 3 followed by blend 4 and minimum in blend 10. Blend 3 and 4 had significantly more protein content when compared with the control. But significantly lower content was in blend 10 while in other samples no significant difference was found when compared with the control. Among samples blend 3 and 4 had significantly more protein content than rest of the samples. The available carbohydrate content ranged from 44.08 to 54.19 in the test samples. The blend 3, 4 and 6 had significantly lower carbohydrate content while others had significantly higher carbohydrate content when compared with the control. The energy content in the test blends ranged from 526 to 556 Kcal/100g. Other studies observed that the crude protein and ash content of 30% cassava pigeon pea biscuit was significantly higher than other biscuit samples (21). On fresh weight basis, there was increase in ash, crude protein and crude fiber content and decrease in carbohydrate content except in blend 8 and 10. The findings concluded that supplementation of refined wheat flour with barley, oat and soy flour significantly increased ash, fiber, and protein contents, showed improved nutritional composition and these blends had higher acceptability as compared to control so blend 4 was chosen for assessment of glycemic index.

Glycemic index

The glycemic index of control and test samples is presented in Table 5. The fasting blood glucose of the selected subjects for the study ranged from 67 to 112. The rise in blood glucose after half an hour, 1 hour, 1 hour 30 minutes and 2 hours ranged from 90 to 162, 96 to 142, 96 to 127 and 83 to 119 in case of reference glucose (Fig 1). For control biscuit sample, the rise in blood glucose after half an hour, 1 hour, 1 hour 30 minutes and 2 hour ranged from 91 to 111, 87 to 123, 95 to 127 and 78 to 124 mg/dl and for test biscuits prepared from blend 4 comprising of refined wheat flour, barley flour and soy flour (25:50:25), the range was 76 to 106, 85 to 110, 88 to 102, 73 to 100mg/dl (Fig 1). The glycemic index came out to be 38.68, which was lower than the control (83.99).

The lowering of glycemic index in biscuits can be attributed to the addition of legumes which contains 5-10% more amylose compared to cereal grains and this amylose is more resistant to digestion. With the incorporation of legumes, the protein content had increased and higher amount of proteins may physically encapsulate starch, preventing the enzyme access ⁽²²⁾. Apart from proteins and amylose content the crude fiber had also increased in all the enriched products. Dietary fiber also inhibits starch digestibility by increasing the viscosity of intestinal contents and thereby slowing the absorption of carbohydrates from the food. The effect of consumption of crackers and cookies made from barley flour enriched with β-glucan in comparison with similar products made from wheat flour on fasting and postprandial glucose, found glycemic index values as 78, 81, 49 and 34 for whole wheat crackers, whole wheat cookies, barley crackers and barley cookies, respectively ^(23,24).

Table 6 displays that the mean GI and GL of the supplemented product were significantly lower as compared to the control samples. Anything with GI value of 70 or more is a high GI food, moderate GI foods ranged from 56 to 69 and low GI foods have scores from 0 to 55⁽²⁵⁾. According to this classification of WHO, biscuits (refined flour, barley flour and soybean flour; 25:50:25) with 38.68 GI fall under the low GI

products with a decrease of 117% when compared with control. Increase in protein and crude fiber and decrease in carbohydrates were responsible for lowering the glycemic value of the developed product.

Conclusions

The study concluded that blends composed of cereal and legume based mixtures, were highly acceptable, when compared with control and chosen for the nutritional analysis. In some of the blends significantly reduced carbohydrates and increased ash, fiber, fat and protein contents were found. Glycemic index and glycemic load of the blend 4 (refined wheat flour, barley and soy flour; 25:50:25) was assessed. The mean GI and GL of the biscuits were significantly lower (GI 38.68) as compared to the control. Biscuits from blend four fall under the category of low GI foods, when compared with control. Increase in protein and crude fiber and decrease in carbohydrates were responsible for lowering the glycemic value of the developed biscuits. Moreover blend four had higher acceptability; hence it can prove to be suitable for diabetics. The developed biscuits can be a good substitute for regular biscuits for diabetic patients for the management of diabetes and to avoid further secondary complications.

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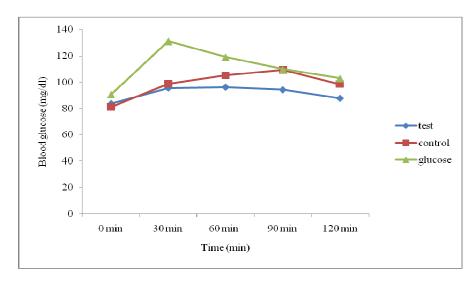


Fig. 1. Mean blood glucose curves after consumption of glucose, test salty biscuits and control salty biscuits containing 50g carbohydrates

Table 1: Combinations of flours.

| | Refined flour (g/10 | 00g) Oat flour (g/100g) | Soy flour (g/100g) |
|----------|---------------------|-------------------------|-------------------------|
| Control | 100 | - | - |
| Blend 1 | 25 | 50 | 25 |
| Blend 2 | 50 | 25 | 25 |
| Blend 3 | 75 | - | 25 |
| | | Barley flour (g/100g | g) |
| Blend 4 | 25 | 50 | 25 |
| Blend 5 | 50 | 25 | 25 |
| | | Oat flour (g/100g) | Chickpea flour (g/100g) |
| Blend 6 | 25 | 50 | 25 |
| Blend 7 | 50 | 25 | 25 |
| Blend 8 | 75 | - | 25 |
| | | Barley flour (g/100g | g) |
| Blend 9 | 25 | 50 | 25 |
| Blend 10 | 50 | 25 | 25 |

 Table 2 List of ingredients

| Salty Biscuits | | | | |
|---------------------|-----------------------|--|--|--|
| Ingredients | Amount | | | |
| Refined wheat flour | 125g | | | |
| Fat | 60g | | | |
| Salt | 1tsp | | | |
| Baking powder | 1/4 th tsp | | | |
| Water | 5-10 ml | | | |

Table 3: Sensory scores of developed blends of salty biscuits

| Blends | Flour combinations | Amount (g/100g) | Colour | Appearance | Flavor | Texture fee | l Taste | Overall acceptability |
|-----------|-------------------------------|-----------------|-----------|------------|-----------|-------------|----------|-----------------------|
| Blend 1 | Refined flour+Oat+Soybean | 25+50+25 | 6.7±0.82 | 7.0±0.82 | 6.6±1.35 | 6.6±1.07 | 6.3±1.49 | 6.64±1.04 |
| Blend 2 | Refined flour+Oat+Soybean | 50+25+25 | 6.9±0.99 | 7.0±1.05 | 6.8±1.23 | 6.9±1.10 | 6.6±1.35 | 6.84±1.11 |
| Blend 3 | Refined flour+Soybean | 75+25 | 7.5±0.75 | 7.4±0.81 | 7.2±0.94 | 7.3±0.96 | 7.2±1.01 | 7.32±0.83 |
| Blend 4 | Refined flour+Barley+Soybean | 25+50+25 | 7.3±1.06 | 7.2±1.14 | 7.0±1.33 | 7.3±1.49 | 7.3±1.49 | 7.22±1.26 |
| Blend 5 | Refined flour+Barley+Soybean | 50+25+25 | 7.1±1.37 | 7.1±1.37 | 6.9±1.37 | 7.1±1.37 | 7.2±1.23 | 7.06±1.35 |
| Blend 6 | Refined flour+Oat+Chickpea | 25+50+25 | 7.6±0.52 | 7.6±0.52 | 7.0±0.67 | 7.3±0.48 | 7.1±0.32 | 7.32±0.41 |
| Blend 7 | Refined flour+Oat+Chickpea | 50+25+25 | 7.7±0.48 | 7.6±0.52 | 7.4±0.70 | 7.5±0.71 | 7.4±0.70 | 7.52±0.46 |
| Blend 8 | Refined flour+Chickpea | 75+25 | 7.75±0.71 | 7.4±0.76 | 7.75±0.93 | 7.8±0.82 | 7.7±0.99 | 7.68±0.74 |
| Blend 9 | Refined flour+Barley+Chickpea | 25+50+25 | 7.2±0.79 | 7.5±0.71 | 7.3±0.82 | 7.3±0.67 | 7.6±0.52 | 7.4±0.52 |
| Blend 10 | Refined flour+Barley+Chickpea | 50+25+25 | 7.3±1.06 | 7.5±0.97 | 7.3±0.82 | 7.7±0.82 | 7.6±0.70 | 7.48±0.80 |
| Control | Refined flour | 100 | 7.03±0.66 | 7.1±0.50 | 7.13±0.69 | 7.13±0.79 | 7.2±0.79 | 7.13±0.67 |
| CD at 5 % | | | 0.49 | 0.50 | 0.58 | 0.56 | 0.60 | 0.51 |

Values are presented as Mean± SD

Key to scores: 9= Like extremely, 8= Like very much, 7= Like moderately, 6= Like slightly, 5= Neither like or nor dislike, 4= Dislike slightly, 3= Dislike moderately, 2= Dislike very much, 1= Dislike extremely

Table 4: Nutritional composition of most acceptable blends of salty biscuits (g/100g on dry weight basis).

| Blends | Flour combinations | Amount (g/100g) | Moisture | Total Ash | Crude Fibre | Crude Fat | Crude Protei | Carbohydrate | Energy (kcal) |
|-----------|-------------------------------------|-----------------|-----------|-----------|-------------|------------|--------------|--------------|---------------|
| Blend 3 | Refined wheat flour+Soybean | 75+25 | 1.56±0.08 | 3.1±0.02 | 1.2±0.02 | 35.88±1.04 | 14.18±0.70 | 44.07±1.703 | 555.92 |
| Blend 4 | Refinedwheat flour+Barley+Soybean | 25+50+25 | 1.38±0.08 | 4.68±0.01 | 1.5±0.10 | 33.39±3.48 | 11.72±0.06 | 47.33±3.37 | 536.71 |
| Blend 6 | Refined wheat flour+Oat+Chickpea | 25+50+25 | 0.9±0.01 | 3.00±0.03 | 3.78±0.12 | 31.49±1.00 | 9.61±0.17 | 51.07±1.31 | 526.13 |
| Blend 7 | Refined wheat flour+Oat+Chickpea | 50+25+25 | 0.31±0.07 | 2.61±0.01 | 3.57±0.08 | 31.38±1.16 | 9.50±0.28 | 52.04±1.02 | 528.58 |
| Blend 8 | Refined wheat flour+Chickpea | 75+25 | 0.54±0.06 | 2.22±0.02 | 2.41±0.14 | 31.19±0.19 | 9.33±0.28 | 54.20±0.00 | 534.83 |
| Blend 9 | Refined wheat flour+Barley+Chickpea | 25+50+25 | 0.29±0.23 | 1.99±0.44 | 2.77±0.14 | 33.45±0.16 | 8.92±0.12 | 52.09±0.63 | 545.09 |
| Blend 10 | Refined wheat flour+Barley+Chickpea | 50+25+25 | 1.00±0.46 | 1.53±0.99 | 2.19±0.17 | 33.04±1.04 | 8.21±0.44 | 53.87±0.96 | 545.68 |
| Control | Refined wheat flour | 100 | 4.75±0.00 | 2.01±0.03 | 0.49±0.03 | 31.73±0.29 | 9.24±0.09 | 51.78±0.263 | 529.65 |
| CD at 5 % | | | 0.29 | 0.59 | 0.17 | 2.22 | 0.51 | 0.32 | |

Table 5: Glycemic index of control and test products

| Product | Quantity | GI | GI Category | |
|-------------------|----------------------|-------|-------------|--|
| | administered (grams) | | | |
| Biscuit (control) | 94 | 84 | High | |
| Biscuit (test) | 108.5 | 38.68 | Low | |

Table 6: Glycemic load of developed products

| Product | GI | Normal | Available carbohydrate | Glycemic load |
|------------------|-------|------------------|------------------------|---------------|
| | | Serving size (g) | (g) | (GL) |
| Biscuit (control | 84 | 20 | 11 | 9.24 |
| Biscuit (test) | 38.68 | 20 | 9 | 3.48 |