

1 **Study on synthesis and characterization of hexaquonickel(II)**
2 **bis-*p*-toluenesulfonate**

3 WU Shutian, ZHU Qinyu, GUO Wenhui, XIONG Wanli, TANG Shiyi, XUE Weilan,
4 ZENG Zuoxiang *

5 Institute of Chemical Engineering, East China University of Science and Technology,
6 200237, Shanghai, China

7 E-mail: zengzx@ecust.edu.cn

9 **Abstract:** Hexaquonickel (II) bis-*p*-toluenesulfonate $[\text{Ni}(\text{OTs})_2 \cdot 6\text{H}_2\text{O}]$ was prepared
10 from the reaction of *p*-toluenesulfonic acid (PTS) and nickel hydroxide $[\text{Ni}(\text{OH})_2]$.
11 Energy disperse spectroscopy, thermal-analysis instrument, infrared spectrometer, and
12 X-ray diffractometer were used to characterize the product of $\text{Ni}(\text{OTs})_2 \cdot 6\text{H}_2\text{O}$ purified
13 by recrystallization. The influence of equivalence ratio of reactants $[N_{\text{PTS}}/N_{\text{Ni}(\text{OH})_2}]$,
14 reaction temperature and reaction time on the yield of products was investigated. The
15 results show that when the value of $N_{\text{PTS}}/N_{\text{Ni}(\text{OH})_2}$ is 1.1, reaction temperature is 353 K,
16 and reaction time is 3 h, the yield of the product is 90.86%.

17 **Keywords:** Hexaquonickel (II) bis-*p*-toluenesulfonate; Synthesis; Characterization;
18 Yield

19 **1. Introduction**

20 Transition-metal *p*-toluenesulfonates (tosylates) have been known since the 1870s.
21 They can be applied as catalysts and reactants in various reactions [1,2]. In recent 20
22 years, researchers have shown great interest in synthetic process [3,4] and

23 physiochemical information [5-7] of them. Kosumi *et al.* [8] proposed a process for
24 producing zinc toluenesulfonate comprising reacting a zinc compound comprising
25 $\text{Zn}(\text{OH})_2$ with toluenesulfonic acid and/or a salt thereof in the presence of an alcohol
26 having 1 to 20 carbon atoms. Cobalt(II) and nickel (II) *p*-toluenesulfonate were
27 prepared by Ferkoet *et al.* [9] via an oxidation-reduction reaction using metal powders
28 and aqueous *p*-toluenesulfonic acid hydrate as the reducing and oxidizing reagents,
29 respectively. Zhang *et al.* [10] synthesized a series of alkali earth *p*-toluenesulfonate
30 (Ca, Ba), lanthanide (La, Ce, Pr, Nd,) and transition metal (Fe, Mn, Co, Ni, Cu, Zn,
31 Cd) *p*-toluenesulfonates, and investigated their physical and chemical properties. Ali *et*
32 *al.* [11] studied the influence of the concentration of iron(III)
33 *p*-toluenesulfonate hexahydrate oxidant solution on the polymerization rate and final
34 thickness of poly(3,4-ethylenedioxythiophene) (PEDOT) films, and found that the
35 final film thickness was linearly dependent on oxidant concentration. Wang *et*
36 *al.* [12] developed a solvent-free, one-pot synthesis technology of
37 amidoalkyl naphthols using copper *p*-toluenesulfonate as catalyst.

38 Hexaqua nickel(II) bis-*p*-toluenesulfonate ($\text{Ni}(\text{OTs})_2 \cdot 6\text{H}_2\text{O}$, $\text{C}_{14}\text{H}_{14}\text{NiO}_6\text{S}_2 \cdot 6\text{H}_2\text{O}$,
39 CAS No. 124390-00-7) is one of the most common tosylates, and it is a type of light
40 green, powdery crystal with the molecular weight of 509.18 Da. $\text{Ni}(\text{OTs})_2 \cdot 6\text{H}_2\text{O}$ can
41 be used as the raw material in the synthesis of $[(\text{dppe})(\text{CO})\text{Fe}(\text{S}_2\text{C}_3\text{H}_6)(\mu\text{-H})\text{Ni}$
42 $(\text{dppe})]\text{BF}_4 \cdot ([2\text{H}]\text{BF}_4)$ to study [NiFe]-hydrogenase active site [13]. It is also of great
43 importance in the synthesis and characterization of one- and two-dimensional
44 octacyanometalate(V) networks [14] or one- and three-dimensional

45 octacyanometalate(IV) networks[15], which are versatile building blocks for
46 constructing clusters and extended arrays of metal centers linked via cyanides.
47 Furthermore, $\text{Ni}(\text{OTs})_2 \cdot 6\text{H}_2\text{O}$ is useful in preparation of 2,6-bis(hydroxymethyl)
48 pyridine, which can act as chelating ligand in coordination compounds[16].

49 Generally, tosylates were prepared by the reaction of corresponding metal
50 hydroxides with *p*-toluenesulfonic acid (PTS)[17]. Winter *et al.*[18] had prepared
51 $\text{Ni}(\text{OTs})_2 \cdot 6\text{H}_2\text{O}$ via the reaction between PTS and nickel hydroxide $[\text{Ni}(\text{OH})_2]$
52 obtained by nickel chloride hexahydrate ($\text{NiCl}_2 \cdot 6\text{H}_2\text{O}$) and sodium hydroxide
53 (NaOH). However, the yield of $\text{Ni}(\text{OTs})_2 \cdot 6\text{H}_2\text{O}$ was low (67%), and the effect of
54 different reaction conditions on the yield of $\text{Ni}(\text{OTs})_2 \cdot 6\text{H}_2\text{O}$ did not investigated, so an
55 additional study is needed.

56 In this paper, $\text{Ni}(\text{OTs})_2 \cdot 6\text{H}_2\text{O}$ was prepared by the reaction of $\text{Ni}(\text{OH})_2$ with PTS.
57 The resulting products were characterized by elemental analysis (EDS),
58 thermogravimetric analysis (TGA), infrared spectroscopy (IR), and X-ray diffraction
59 (XRD). Moreover, the influence of reaction conditions on the yield of $\text{Ni}(\text{OTs})_2 \cdot 6\text{H}_2\text{O}$
60 was studied by changing the equivalence ratio of reactants $[N_{\text{PTS}}/N_{\text{Ni}(\text{OH})_2}]$, reaction
61 temperature, and the reaction time.

62 2. Experimental and Characterization

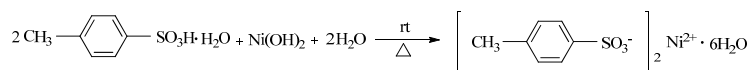
63 2.1 Materials

64 PTS was supplied by Shanghai Lingfeng Chemical reagent Co. Ltd and $\text{Ni}(\text{OH})_2$ was
65 supplied by Shanghai Macklin Biochemical Co. Ltd. All of them were analytical
66 reagent grade and used without purification. Deionized water was made in our

laboratory and purified by double distillation.

2.2 Preparation of Ni(OTs)₂·6H₂O

A short description of the synthesis of Ni(OTs)₂·6H₂O is given as follows: A certain amount of PTS and water (10 g/g Ni(OH)₂) were added into a four-neck flask equipped with a stirrer, a mercury thermometer, and a reflux condenser and heated to the desired temperature. Then a known amount of Ni(OH)₂ was added to the flask. The reaction was carried out at the temperature for sometime, and the reaction mixture was filtered while hot to remove the by-product and unreacted raw material. The filtrate was cooled to 273 K and the precipitation came out. The product could be obtained by filtration, and its purity was analyzed by high performance liquid chromatography (HPLC). The weight and purity of the product were recorded to calculate yield of Ni(OTs)₂·6H₂O. The chemical equation for preparation of Ni(OTs)₂·6H₂O is shown in Schema 1:



Schema 1. Chemical equation for preparation of Ni(OTs)₂·6H₂O

The above product was purified by recrystallization with deionized water at least three times, and used for the qualitative characterization testing.

2.3 The condition of HPLC

HPLC (Agilent 1200) equipped with XDB-C₁₈ column (5 μm, 4.6 mm i.d. × 150 mm) was used to measure the purity of the product, acetonitrile: water = 5: 95 (v/v) was used as the mobile phase at a flowrate of 1.0 mL/min. Methanesulfonic acid was used as mobile phase additive to adjust pH to 2.5. The column temperature was 298

89 K, and a sample of 2 μm was applied to the column. The detector was refractive index
90 detector (RID).

91 2.4 Energy Disperse Spectroscopy (EDS).

92 The elemental analysis of $\text{Ni}(\text{OTs})_2 \cdot 6\text{H}_2\text{O}$ was carried out using a special
93 microscope (TM3030) and a portable spectrometer (Swifted 3000, Hitachi Co., Ltd.).
94 The mass percentages of the obtained elements and the theoretical percentages of each
95 element in $\text{Ni}(\text{OTs})_2 \cdot 6\text{H}_2\text{O}$ were given in Table 1. From Table 1 we know that the
96 deviation of each element is less than 0.64%, thus it can be determined that the
97 measured sample is $\text{Ni}(\text{OTs})_2 \cdot 6\text{H}_2\text{O}$.

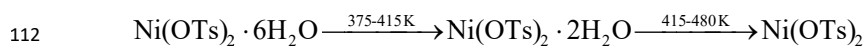
98 Table 1 The Elemental Analysis of $\text{Ni}(\text{OTs})_2 \cdot 6\text{H}_2\text{O}$

| elemental | Ni | C | O | S |
|-------------------------|---------|--------|--------|---------|
| theoretical percentages | 11.53% | 33.02% | 37.71% | 12.59% |
| actual percentages | 11.50% | 33.05% | 37.72% | 12.51% |
| relative error | -0.26 % | 0.09 % | 0.03 % | -0.64 % |

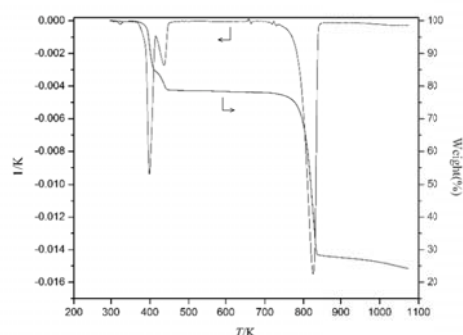
99 2.5 Thermogravimetric Analysis (TGA).

100 TGA (TGA/SDTA851, Mettler Instrument Inc.) was used to measure the thermal
101 stability, with a heating rate of 10K min^{-1} from 298 to 1073 K. The flow rate of nitrogen
102 gas was 50 mL min^{-1} , and the TGA sample had a mass of about 10.000
103 mg. Determination of the temperature was estimated to be accurate to $\pm 0.5\text{K}$. The
104 thermal analysis result of $\text{Ni}(\text{OTs})_2 \cdot 6\text{H}_2\text{O}$ is shown in Figure 1. From Figure 1, it can
105 be seen that the first four crystal water in sample will be lost in the temperature range
106 of 375-415 K, and the weight loss peak appears at 398 K. The other two crystal
107 water will be lost at the temperature between 415-480 K, corresponding to the weight

111 loss peak of 437 K in the DTG curve. The process of dehydration is expressed as
 112 Schema2. When the temperature reaches to about 700-850 K, Ni(OTs)₂ will
 113 decompose rapidly, and the weight loss peak appear at 824 K.



113 Schema2. The process of dehydration for Ni(OTs)₂·6H₂O
 114



115
 116 Figure 1. Thermogravimetric analysis of Ni(OTs)₂·6H₂O

117 2.6 Infrared Spectra (IR).

125 The infrared spectra of Ni(OTs)₂·6H₂O was determined by Nexus 670 infrared
 126 spectrometer (Thermo Nicolet Co. Ltd.). The sample and KBr were uniformly mixed
 127 into a transparent sheet by KBr compression method, and the infrared spectrum
 128 information of the sample was collected in the scanning range of 400-4000 cm⁻¹. The
 129 infrared spectra of Ni(OTs)₂·6H₂O is shown in Figure 2. It can be seen from Figure 2
 130 that the characteristic peaks of the infrared spectrum of Ni(OTs)₂·6H₂O are 692 cm⁻¹,
 131 817 cm⁻¹, 1183 cm⁻¹, 1658 cm⁻¹ and 3392 cm⁻¹. The band at round 3392 cm⁻¹ is
 132 associated with the O-H stretching vibration of -OH in the crystal water, the band at

around 1658 cm^{-1} is due to the C=C vibrations of aromatic skeleton, while -S=O vibrations of sulfonic acid appear at 1183 cm^{-1} , the bands at 817 and 692 cm^{-1} are assigned to a para-substituted compound on the benzene ring and the C-H out of plane bending in benzene derivative[19]. Therefore, the material can be considered as $\text{Ni}(\text{OTs})_2 \cdot 6\text{H}_2\text{O}$.

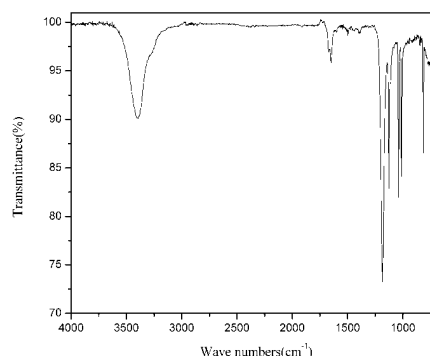


Figure 2. Infrared spectrum of $\text{Ni}(\text{OTs})_2 \cdot 6\text{H}_2\text{O}$

2.7 X-ray powder diffraction (XRD).

The X-ray powder diffraction patterns (ESCALAB 250Xi, ThermoFisher Corporation, USA) of $\text{Ni}(\text{OTs})_2 \cdot 6\text{H}_2\text{O}$ is shown in Figure 3a, which is basically consistent with that reported in literature[20]. The Cu-K α radiation is 1.54 \AA , the test process was performed on $2\theta=3-50^\circ$ with a step size of 0.02° , and the scanning rate was set at 1 step/s . According to thermogravimetric analysis shown in Figure 1, the samples of anhydrous $\text{Ni}(\text{OTs})_2$ would be obtained when $\text{Ni}(\text{OTs})_2 \cdot 6\text{H}_2\text{O}$ were dried at 498 K for 8 h , and the X-ray spectrums of the anhydrous $\text{Ni}(\text{OTs})_2$ is shown in Figure 3b. The interplanar spacings (d) and hkl values of $\text{Ni}(\text{OTs})_2 \cdot 6\text{H}_2\text{O}$ and $\text{Ni}(\text{OTs})_2$ are shown

147 in Table 2 and Table 3. From Figure 3a and Figure 3b, it can be seen that the XRD
 148 spectrum of anhydrous $\text{Ni}(\text{OTs})_2$ is different from that of $\text{Ni}(\text{OTs})_2 \cdot 6\text{H}_2\text{O}$ in peak
 149 position and intensity, which indicate that dehydration treatment will change the
 150 crystal structure of $\text{Ni}(\text{OTs})_2 \cdot 6\text{H}_2\text{O}$. In addition, the diffraction peaks of $\text{Ni}(\text{OTs})_2$ are
 151 broaden, indicating its crystal size (or crystallinity) is smaller than that of
 152 $\text{Ni}(\text{OTs})_2 \cdot 6\text{H}_2\text{O}$.

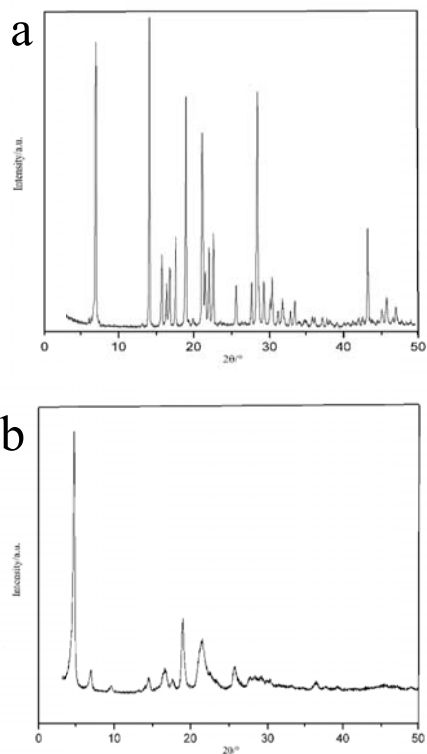


Figure3. XRD of $\text{Ni}(\text{OTs})_2 \cdot 6\text{H}_2\text{O}$ and $\text{Ni}(\text{OTs})_2$

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Table 2 Interplanar crystal spacing and hkl values of Ni(OTs)₂·6H₂O

| 2θ/° | d/nm | (h k l) |
|-------|-------|----------|
| 7.01 | 12.80 | (2 0 0) |
| 14.11 | 6.19 | (4 0 0) |
| 15.74 | 5.63 | (2 1 0) |
| 16.41 | 5.49 | (-3 0 1) |
| 16.78 | 5.34 | (3 0 1) |
| 17.66 | 5.26 | (3 1 0) |
| 19.00 | 4.58 | (-1 1 1) |
| 21.11 | 4.25 | (6 0 0) |
| 21.59 | 4.10 | (-5 0 1) |
| 22.07 | 4.03 | (5 0 1) |
| 22.65 | 3.96 | (5 1 0) |
| 25.62 | 3.31 | (0 0 2) |
| 27.64 | 3.22 | (-7 0 1) |
| 28.41 | 3.15 | (7 0 1) |
| 29.27 | 3.08 | (2 2 0) |
| 30.04 | 2.97 | (-2 1 2) |
| 30.33 | 2.96 | (3 2 0) |
| 31.67 | 2.94 | (7 1 1) |
| 33.59 | 2.65 | (5 2 0) |
| 43.19 | 2.16 | (12 0 0) |
| 45.11 | 2.01 | (10 0 2) |
| 45.68 | 1.98 | (12 1 0) |

155

156

Table 3 Interplanar crystal spacing and hkl values of Ni(OTs)₂

| 2θ/° | d/nm | (h k l) |
|-------|-------|----------|
| 4.80 | 18.39 | (0 1 0) |
| 6.98 | 12.66 | (2 0 0) |
| 13.96 | 6.34 | (4 0 0) |
| 16.58 | 5.34 | (-3 0 1) |
| 17.52 | 5.06 | (3 1 0) |
| 19.02 | 4.66 | (0 1 1) |
| 21.54 | 4.12 | (-5 0 1) |
| 25.76 | 3.46 | (0 0 2) |
| 27.67 | 3.22 | (-7 0 1) |
| 29.97 | 2.98 | (-2 1 2) |

157

158 **3. Results and discussion**

The influence of reaction conditions on the yield of $\text{Ni}(\text{OTs})_2 \cdot 6\text{H}_2\text{O}$ was studied by changing equivalence ratio of reactants, reaction temperature, and the reaction time.

3.1 Effect of equivalence ratio of reactants

When reaction temperature is 353 K and the reaction time is 3 h, the effect of equivalence ratio of reactants on the yield and purity of $\text{Ni}(\text{OTs})_2 \cdot 6\text{H}_2\text{O}$ was investigated by varying $N_{\text{PTS}}/N_{\text{Ni}(\text{OH})_2}$ from 0.8 to 1.2, and the results are shown in Figure 4. From Figure 4, it can be seen that the yield of $\text{Ni}(\text{OTs})_2 \cdot 6\text{H}_2\text{O}$ increases with increasing of equivalence ratio of PTS to $\text{Ni}(\text{OH})_2$ until $N_{\text{PTS}}/N_{\text{Ni}(\text{OH})_2} = 1.1$ (yield, 90.86%), and then tends to constant. This perhaps because the higher concentration of acid is beneficial to the formation of $\text{Ni}(\text{OTs})_2 \cdot 6\text{H}_2\text{O}$, and this rule becomes invalid when $N_{\text{PTS}}/N_{\text{Ni}(\text{OH})_2}$ is larger than 1.1. From Figure 4, it can also be seen the purity of the product has little change with the increase of equivalence ratio of reactants.

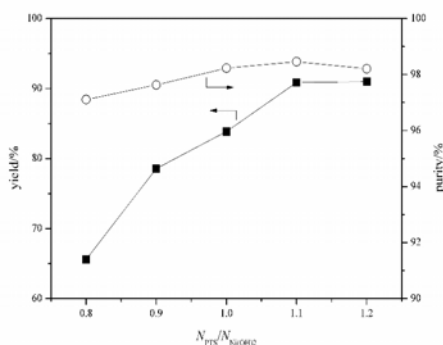
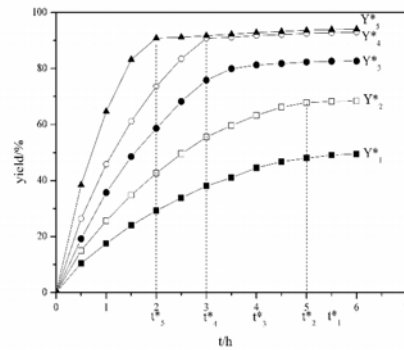


Figure 4. The effect of equivalence ratio for reactants on the yield and purity of $\text{Ni}(\text{OTs})_2 \cdot 6\text{H}_2\text{O}$ (■, yield; ○, purity)

3.2 Effect of reaction temperature and reaction time

176 The chemical reaction rate is strongly affected by the reaction temperature[21].
 177 Therefore, the effect of reaction temperature and reaction time on yield of
 178 $\text{Ni}(\text{OTs})_2 \cdot 6\text{H}_2\text{O}$ was investigated when $N_{\text{PTS}}/N_{\text{Ni}(\text{OH})_2}$ is 1.1 and the reaction
 179 temperature varied between 323 K to 363 K in the range of 0 to 6 h. The results were
 180 shown in Figure 5. From Figure 5, at constant temperature the yield of
 181 $\text{Ni}(\text{OTs})_2 \cdot 6\text{H}_2\text{O}$ increases with the increase of reaction time, and keeps a relative stable
 182 value (Y^*) when reaction time larger than a particular value (t^*). Table 4 lists the
 183 values of Y^* and t^* at different temperatures. From Table 4, it can be seen that when
 184 the temperature changes from 323 K to 353 K, the value of Y^* increases from 49.01%
 185 to 90.86%. However, when the temperature is larger than 353 K, the value of Y^*
 186 increases slightly. The higher the temperature, the shorter the particular time at which
 187 the yield of $\text{Ni}(\text{OTs})_2 \cdot 6\text{H}_2\text{O}$ tends to be stable. For example, the values of t^* at 323 K
 188 and 363 K are 5.5 h and 2 h, respectively.



189
 190 Figure 5. The effect of reaction temperature and reaction time on the yield of
 191 $\text{Ni}(\text{OTs})_2 \cdot 6\text{H}_2\text{O}$ (■, 323 K; □, 333 K; ●, 343 K; ○, 353 K; ▲, 363 K)

192
 193

194 Table 4 Particular time (t^*) and relative stable value (Y^*) at different temperatures

| Reaction temperature / K | 323 | 333 | 343 | 353 | 363 |
|--------------------------|-------|-------|-------|-------|-------|
| t^*/h | 5.5 | 5.0 | 4.0 | 3.0 | 2.0 |
| $Y^*/\%$ | 49.01 | 67.88 | 81.28 | 90.86 | 90.89 |

195 On the bases of above results, the reaction may be controlled by the dissolve process
 196 of $Ni(OH)_2$. The reasons can be described as follow: (1) Because $Ni(OH)_2$ is insoluble
 197 in water, the reaction rate between PTS and $Ni(OH)_2$ (belongs to acid-base
 198 neutralization)is related to the concentration of $Ni(OH)_2$ in the liquid phase. (2)
 199 Because the concentration of $Ni(OH)_2$ is related to its solubility which is determined
 200 by temperature, the higher the reaction temperature, the larger the solubility andthe
 201 faster the reaction rate. Sothe particular time to reach a constant yield (or the value of
 202 the constant yield) at a higher temperature is shorter(or higher) than that at a lower
 203 temperature.(3) Because the dissolution equilibriumof $Ni(OH)_2$ is not established
 204 instantaneously, the higher the temperature, the shorter the time to establish the
 205 dissolution equilibrium. So the particular time to reach a constant yield at a higher
 206 temperature is shorter than that at a lower temperature.

207 4. Conclusion

208 Hexaquaonickel (II) bis-*p*-toluenesulfonate [$Ni(OTs)_2 \cdot 6H_2O$] was prepared from
 209 the reaction of *p*-toluenesulfonic acid (PTS) and nickel hydroxide [$Ni(OH)_2$]. The
 210 results of energy disperse spectroscopy, thermal-analysis instrument, infrared
 211 spectrometer, and X-ray diffractometerprove that the substance tested can be
 212 considered as $Ni(OTs)_2 \cdot 6H_2O$. The influence of mole ratio of reactants [PTS versus
 213 $Ni(OH)_2$] , reaction temperature and reaction time on the yield of products

was investigated. The yield of $\text{Ni}(\text{OTs})_2 \cdot 6\text{H}_2\text{O}$ increases with increasing of $N_{\text{PTS}}/N_{\text{Ni}(\text{OH})_2}$ until it is 1.1 (yield, 90.86%), and then tends to constant. When the temperature keep constant the yield of $\text{Ni}(\text{OTs})_2 \cdot 6\text{H}_2\text{O}$ increases with the increase of reaction time, and achieves a relative stable value when reaction time larger than a particular value. In addition, the particular time (or the value of the constant yield) at a higher temperature is shorter (or higher) than that at a lower temperature.

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 265 and $\text{Cs}_4[\text{Cu}^{\text{II}}(\text{OH}_2)_4]_2[\text{Cu}^{\text{II}}(\text{NH}_3)]_4[\text{Mo}^{\text{IV}}(\text{CN})_8]_4 \cdot 2\text{H}_2\text{O}$. Polyhedron, 2005, 24:
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