1	Study on synthesis and characterization of hexaquonickel(II)
2	bis-p-toluenesulfonate
3	
4	Abstract : Hexaquonickel (II) bis- <i>p</i> -toluenesulfonate [Ni(OTs) <sub>2</sub> ·6H <sub>2</sub> O] was prepared
5	from the reaction of $p$ -toluenesulfonic acid (PTS) and nickel hydroxide [Ni(OH) <sub>2</sub> ].
6	Energy disperse spectroscopy, thermal-analysis instrument, infrared spectrometer, and
7	X-ray diffractometer were used to characterize the product of Ni(OTs) <sub>2</sub> ·6H <sub>2</sub> O purified
8	by recrystallization. The influence of equivalence ratio of reactants $[N_{\text{PTS}}/N_{\text{Ni(OH)2}}]$ ,
9	reaction temperature and reaction time on the yield of products was investigated. The
10	results show that when the value of $N_{\text{PTS}}/N_{\text{Ni(OH)2}}$ is 1.1, reaction temperature is 353 K,
11	and reaction time is 3 h, the yield of the product is 90.86%.
12	Keywords: Hexaquonickel (II) bis-p-toluenesulfonate; Synthesis; Characterization;
13	Yield
14	1. Introduction
15	Transition-metal <i>p</i> -toluenesulfonates (tosylates) have been known since the
16	1870s. They can be applied as catalysts and reactants in various reactions [1-11]. In
17	recent 20 years, researchers have shown great interest in synthetic process [12-18] and
18	physiochemical information [19-26] of them. Kosumi et al.[15] proposed a process
19	for producing zinc toluenesulfonate comprising reacting a zinc compound comprising
20	$Zn(OH)_2$ with toluenesulfonic acid and/or a salt thereof in the presence of an alcohol
21	having 1 to 20 carbon atoms. Cobalt(II) and nickel (II) p-toluenesulfonate were
22	prepared by Ferko et al.[16] via an oxidation-reduction reaction using metal powders

23 and aqueous *p*-toluenesulfonic acid hydrate as the reducing and oxidizing reagents, 24 respectively. Zhang et al.[19] synthesized a series of alkali earth p-toluenesulfonate 25 (Ca, Ba), lanthanide (La, Ce, Pr, Nd,) and transition metal (Fe, Mn, Co, Ni, Cu, Zn, 26 Cd) p-toluenesulfonates, and investigated their physical and chemical properties. Ali 27 et al.[3] studied the influence of the concentration of iron(III) p-toluenesulfonate 28 hexahydrate oxidant solution on the polymerization rate and final thickness of 29 poly(3,4-ethylenedioxythiophene) (PEDOT) films, and found that the final film 30 thickness was linearly dependent on oxidant concentration. Wang et al. [5] developed a 31 solvent-free, one-pot synthesis technology of amidoalkyl naphthols using copper 32 *p*-toluenesulfonate as catalyst.

33 Hexaquonickel(II)bis-p-toluenesulfonate (Ni(OTs) $_2$ ·6H<sub>2</sub>O, C<sub>14</sub>H<sub>14</sub>NiO<sub>6</sub>S<sub>2</sub>·6H<sub>2</sub>O, 34 CAS No. 124390-00-7) is one of the most common tosylates, and it is a type of light 35 green, powdery crystal with the molecular weight of 509.18 Da. Ni(OTs)<sub>2</sub>·6H<sub>2</sub>O can 36 be used as the raw material in the synthesis of  $[(dppe) (CO)Fe(S_2C_3H_6)(\mu-H)Ni-$ 37 (dppe)]BF<sub>4</sub>([2H]BF<sub>4</sub>) to study [NiFe]-hydrogenase active site[27]. It is also of great importance in the synthesis and characterization of one- and two-dimensional 38 39 octacyanometalate(V) networks[28] or one- and three-dimensional octacyanometalate (IV) networks[29], which are versatile building blocks for constructing clusters and 40 extended arrays of metal centers linked via cyanides. Furthermore, Ni(OTs)<sub>2</sub>·6H<sub>2</sub>O is 41 42 useful in preparation of 2,6-bis(hydroxymethyl) pyridine, which can act as chelating 43 ligand in coordination compounds[1].

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Generally, tosylates were prepared by the reaction of corresponding metal

hydroxides with *p*-toluenesulfonic acid (PTS)[30]. Ni(OTs)<sub>2</sub>·6H<sub>2</sub>O was prepared by Winter *et al.*[31] via the reaction between PTS and nickel hydroxide [Ni(OH)<sub>2</sub>] obtained by nickel chloride hexahydrate (NiCl<sub>2</sub>·6H<sub>2</sub>O) and sodium hydroxide (NaOH). However, the yield of Ni(OTs)<sub>2</sub>·6H<sub>2</sub>O was low(67%), and the effect of different reaction conditions on the yield of Ni(OTs)<sub>2</sub>·6H<sub>2</sub>O did not investigated, so an additional study is needed.

In this paper, Ni(OTs)<sub>2</sub>·6H<sub>2</sub>O was prepared by the reaction of Ni(OH)<sub>2</sub> with PTS. The resulting products were characterized by elemental analysis (EDS), thermogravimetric analysis (TGA), infrared spectroscopy (IR), and X-ray diffraction (XRD). Moreover, the influence of reaction conditions on the yield of Ni(OTs)<sub>2</sub>.6H<sub>2</sub>O was studied by changing the equivalence ratio of reactants [ $N_{PTS}/N_{Ni(OH)2}$ ], reaction temperature, and the reaction time.

#### 57 **2. Experimental and Characterization**

58 2.1 Materials

59 PTS was supplied by Shanghai Lingfeng Chemical reagent Co. Ltd and Ni(OH)<sub>2</sub>
60 was supplied by Shanghai Macklin Biochemical Co. Ltd. All of them were analytical
61 reagent grade and used without purification. Deionized water was made in our
62 laboratory and purified by double distillation.

63 2.2 Preparation of Ni(OTs)<sub>2</sub>· $6H_2O$ 

A short description of the synthesis of  $Ni(OTs)_2 \cdot 6H_2O$  is given as follows: A certain amount of PTS and water (10 g/ g  $Ni(OH)_2$ ) were added into a four-neck flask equipped with a stirrer, a mercury thermometer, and a reflux condenser and heated to

67 the desired temperature. Then a known amount of  $Ni(OH)_2$  was added to the flask. 68 The reaction was carried out at the temperature for some time, and the reaction 69 mixture was filtered while hot to remove the by-product and unreacted raw material. The filtrate was cooled to 273 K and the precipitation came out. The product could be 70 71 obtained by filtration, and its purity was analyzed by high performance liquid 72 chromatography (HPLC). The weight and purity of the product were recorded to 73 calculate yield of Ni(OTs)2.6H2O. The chemical equation for preparation of 74  $Ni(OTs)_2 \cdot 6H_2O$  is shown in Schema 1:

$$CH_3 \longrightarrow SO_3H \cdot H_2O + Ni(OH)_2 \xrightarrow{rt} \left[ CH_3 \longrightarrow SO_3^- \right]_2 Ni^{2+} \cdot 6H_2O$$

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The above product was purified by recrystallization with deionized water at leastthree times, and used for the qualitative characterization testing.

79 2.3 The condition of HPLC

80 HPLC (Agilent 1200) equipped with XDB-C<sub>18</sub> column (5  $\mu$ m, 4.6 mm i.d. × 81 150 mm) was used to measure the purity of the product, acetonitrile: water = 5: 95 82 (v/v) was used as the mobile phase at a flowrate of 1.0 mL/min. Methanesulfonic acid 83 was used as mobile phase addictive to adjust pH to 2.5. The column temperature was 84 298 K, and a sample of 2  $\mu$ m was applied to the column. The detector was refractive 85 index detector (RID).

86 2.4 Energy Disperse Spectroscopy (EDS).

The elemental analysis of  $Ni(OTs)_2 \cdot 6H_2O$  was carried out by using a special microscope (TM3030) and a portable spectrometer (Swifted 3000, Hitachi Co., Ltd.).

The mass percentages of the obtained elements and the theoretical percentages of each element in Ni(OTs)<sub>2</sub>·6H<sub>2</sub>O were given in Table 1. From Table 1 we know that the deviation of each element are less than 0.64%, thus it can be determined that the measured sample is Ni(OTs)<sub>2</sub>·6H<sub>2</sub>O.

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-	-

#### Table 1 The Elemental Analysis of $Ni(OTs)_2 \cdot 6H_2O$

elemental	Ni	С	0	S	
theoretical percentages	11.53%	33.02%	37.71%	12.59%	
actual percentages	11.50%	33.05%	37.72%	12.51%	
relative error	-0.26 %	0.09 %	0.03 %	-0.64 %	

### 94 2.5 Thermogravimetric Analysis (TGA).

TGA (TGA/SDTA851, Mettler Instrument Inc.) was used to measure the thermal 95 stability, with a heating rate of 10 K min<sup>-1</sup> from 298 to 1073 K. The flow rate of 96 nitrogen gas was 50 mL min<sup>-1</sup>, and the TGA sample had a mass of about 10.000 mg. 97 98 Determination of the temperature was estimated to be accurate to  $\pm 0.5$  K. The 99 thermal analysis result of Ni(OTs)<sub>2</sub>· $6H_2O$  is shown in Figure 1. From Figure 1, it can 100 be seen that the first four crystal water in sample will be lost in the temperature range 101 of 375-415 K, and the weight loss peak appears at 398 K. The other two crystal water 102 will be lost at the temperature between 415-480 K, corresponding to the weight loss 103 peak of 437 K in the DTG curve. The process of dehydration is expressed as Schema 104 2. When the temperature reaches to about 700-850 K, Ni(OTs)<sub>2</sub> will decompose 105 rapidly, and the weight loss peak appear at 824 K.

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$$\operatorname{Ni}(\operatorname{OTs})_2 \cdot 6H_2O \xrightarrow{320 \cdot 415K} \operatorname{Ni}(\operatorname{OTs})_2 \cdot 2H_2O \xrightarrow{415 \cdot 480K} \operatorname{Ni}(\operatorname{OTs})_2$$

107 Schema2. The process of dehydration for  $Ni(OTs)_2 \cdot 6H_2O$ 



109 110

Figure 1. Thermogravimetric analysis of Ni(OTs)<sub>2</sub>·6H<sub>2</sub>O

111 2.6 Infrared Spectra (IR).

The infrared spectra of Ni(OTs)<sub>2</sub>·6H<sub>2</sub>O was determined by Nexus 670 infrared 112 113 spectrometer (Thermo Nicolet Co. Ltd.). The sample and KBr were uniformly mixed 114 into a transparent sheet by KBr compression method, and the infrared spectrum information of the sample was collected in the scanning range of 400-4000 cm<sup>-1</sup>. The 115 infrared spectra of Ni(OTs)<sub>2</sub>·6H<sub>2</sub>O is shown in Figure 2. It can be seen from Figure 2 116 that the characteristic peaks of the infrared spectrum of Ni(OTs)<sub>2</sub>· $6H_2O$  are 692 cm<sup>-1</sup>, 117 817 cm<sup>-1</sup>, 1183 cm<sup>-1</sup>, 1658 cm<sup>-1</sup> and 3392 cm<sup>-1</sup>. The band at round 3392 cm<sup>-1</sup> is 118 associated with the O-H stretching vibration of -OH in the crystal water, the band at 119 around 1658 cm<sup>-1</sup> is due to the C=C vibrations of aromatic skeleton, while -S=O 120 vibrations of sulfonic acid appear at 1183 cm<sup>-1</sup>, the bands at 817 and 692 cm<sup>-1</sup> are 121 assigned to a para-substituted compound on the benzene ring and the C-H out of plane 122 123 bending in benzene derivative[32]. Therefore, the material can be considered as  $Ni(OTs)_2 \cdot 6H_2O$ . 124



## 125 126

#### Figure 2. Infrared spectrum of Ni(OTs)<sub>2</sub>·6H<sub>2</sub>O



128 The X-ray powder diffraction patterns (ESCALAB 250Xi, Thermo Fisher 129 Corporation, USA) of Ni(OTs)<sub>2</sub>·6H<sub>2</sub>O is shown in Figure 3a, which is basically 130 consistent with those reported in literature [33]. The Cu-K $\alpha$  radiation is 1.54, the test process was performed on  $2\theta = 3-50^{\circ}$  with a step size of 0.02°, and the scanning rate 131 132 was set at 1 step/s. According to thermogravimetric analysis shown in Figure 3a, the samples of anhydrous Ni(OTs)<sub>2</sub> would be obtained when Ni(OTs)<sub>2</sub>·6H<sub>2</sub>O were dried at 133 134 498 K for 8 h, and the X-ray spectrums of the anhydrous Ni(OTs)<sub>2</sub> is shown in Figure 135 3b. From Figure 3a and Figure 3b, it can be seen that the XRD spectrum of anhydrous 136 Ni(OTs)<sub>2</sub> is different from that of Ni(OTs)<sub>2</sub>·6H<sub>2</sub>O in peak position and intensity, 137 which indicate that dehydration treatment will change the crystal structure of 138 Ni(OTs)<sub>2</sub>·6H<sub>2</sub>O. In addition, the diffraction peaks of Ni(OTs)<sub>2</sub> are broaden, indicating 139 its crystal size (or crystallinity) is smaller than that of  $Ni(OTs)_2 \cdot 6H_2O$ .



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141 142

Figure 3. XRD of  $Ni(OTs)_2 \cdot 6H_2O$  and  $Ni(OTs)_2$ 

## 143 **3. Results and discussion**

The influence of reaction conditions on the yield of Ni(OTs)<sub>2</sub>.6H<sub>2</sub>O was studied by changing equivalence ratio of reactants, reaction temperature, and the reaction time.

### 147 3.1 Effect of equivalence ratio of reactants

When reaction temperature is 353 K and the reaction time is 3 h, the effect of equivalence ratio of reactants on the yield and purity of Ni(OTs)<sub>2</sub>.6H<sub>2</sub>O was investigated by varying  $N_{\text{PTS}}/N_{\text{Ni(OH)2}}$  from 0.8 to 1.2, and the results are shown in

Figure 4. From Figure 4, it can be seen that the yield of Ni(OTs)<sub>2</sub>.6H<sub>2</sub>O increases with increasing of equivalence ratio of PTS to Ni(OH)<sub>2</sub> until  $N_{\text{PTS}}/N_{\text{Ni(OH)2}}$ =1.1 (yield, 90.86%), and then tends to constant. This perhaps because the higher concentration of acid is beneficial to the formation of Ni(OTs)<sub>2</sub>.6H<sub>2</sub>O, and this rule becomes invalid when  $N_{\text{PTS}}/N_{\text{Ni(OH)2}}$  is larger than 1.1. From Figure 4, it can also be seen the purity of the product has little change.



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Figure 4. The effect of equivalence ratio for reactants on the yield and purity of Ni(OTs)<sub>2</sub>· $6H_2O$  ( $\blacksquare$ ,yield;  $\circ$ , purity)

160 3.2 Effect of reaction temperature and reaction time

The chemical reaction rate is strongly affected by the reaction temperature [34]. Therefore, the effect of reaction temperature and reaction time on yield of Ni(OTs)<sub>2</sub>·6H<sub>2</sub>O was investigated when  $N_{\text{PTS}}/N_{\text{Ni(OH)2}}$  is 1.1 and the reaction temperature varied between 323 K to 363 K in the range of 0 to 6 h. The results were shown in Figure 5. From Figure 5, at constant temperature the yield of Ni(OTs)<sub>2</sub>.6H<sub>2</sub>O increases with the increase of reaction time, and achieves a relative stable value (Y\*) when reaction time lager than a particular time (t\*). Table 2 lists the values of Y\* and

t\* at different temperatures. From Table 2, it can be seen that when the temperature
change from 323 K to 353 K, the value of Y\* increases from 49.01% to 90.86%.
However, when the temperature is larger than 353 K, the value of Y\* increases
slightly. The higher the temperature, the shorter the particular time at which the yield
of Ni(OTs)<sub>2</sub>.6H<sub>2</sub>O tends to be stable. For example, the values of t\* at 323 K and 363
K are 5.5 h and 2 h, respectively.



Figure 5. The effect of reaction temperature and reaction time on the yield of
Ni(OTs)<sub>2</sub>·6H<sub>2</sub>O (■, 323 K; ●, 343 K; ○, 353 K; ▲, 363 K)

177

178 Table 2 Particular time (t\*) and relative stable value (Y\*) at different temperatures

Reaction temperature / K	323	333	343	353	363
t*/ h	5.5	5.0	4.0	3.0	2.0
Y*/ %	49.01	67.88	81.28	90.86	90.89

On the bases of above results, the reaction may be controlled by the dissolve process of Ni(OH)<sub>2</sub>. The reasons can be described as follow. (1) Because Ni(OH)<sub>2</sub> is insoluble in water, the reaction rate between PTS and Ni(OH)<sub>2</sub> (belongs to acid-base neutralization) is related to the concentration of Ni(OH)<sub>2</sub> in the liquid phase. (2)

183 Because the concentration of  $Ni(OH)_2$  is related to its solubility which is determined 184 by temperature, the higher the reaction temperature, the larger the solubility and the 185 faster the reaction rate. So the particular time to reach a constant yield (or the value of 186 the constant yield) at a higher temperature is shorter (or higher) than that at a lower 187 temperature. (3) Because the dissolution equilibrium of  $Ni(OH)_2$  is not established 188 instantaneously, the higher the temperature, the shorter the time to establish the 189 dissolution equilibrium. So the particular time to reach a constant yield at a higher 190 temperature is shorter than that at a lower temperature.

191 **4. Conclusion** 

192 Hexaquonickel (II) bis-p-toluenesulfonate [Ni(OTs)<sub>2</sub>·6H<sub>2</sub>O] was prepared from 193 the reaction of *p*-toluenesulfonic acid (PTS) and nickel hydroxide  $[Ni(OH)_2]$ . The 194 results of energy disperse spectroscopy, thermal-analysis instrument, infrared 195 spectrometer, and X-ray diffractometer prove that the substance tested can be 196 considered as Ni(OTs)<sub>2</sub>·6H<sub>2</sub>O. The influence of mole ratio of reactants [PTS versus 197  $Ni(OH)_2$ , reaction temperature and reaction time on the yield of products was 198 investigated. The yield of Ni(OTs)<sub>2</sub>.6H<sub>2</sub>O increases with increasing of N<sub>PTS</sub>/N<sub>Ni(OH)2</sub> 199 until it is 1.1 (yield, 90.86%), and then tends to constant. When the temperature keep 200 constant the yield of Ni(OTs)<sub>2</sub>.6H<sub>2</sub>O increases with the increase of reaction time, and 201 achieves a relative stable value when reaction time lager than a particular time. In 202 addition, the particular time (or the value of the constant yield) at a higher 203 temperature is shorter (or higher) than that at a lower temperature.

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