

# **Original Research Article**

## **Risk of residual aluminum in treated water with aluminum sulphate**

### **Abstract**

The Water treatment by aluminum sulphate is the most used in water treatment to remove unwanted microorganisms. Their dissolution in water depends mainly on the pH thereof. However, there are still residues after dissolving aluminum. The determination of residual aluminum in the treated water is determined by the method ajouts dose. Water treated the from treatment plant contained 210 g / L residual aluminum for an average dose of 40mg / L of aluminum sulphate . The residual aluminum in treated water exceeds WHO standards (200µg / L), and far from the recommended standards of 100 g / L in all searches. We made trials with laboratory flocculators under the same conditions. The residual aluminium obtained by the same metered ajouts method, is 182 mg / L, 13.33% less than the WHO standards. One another trial is carried out with a dose of 40 mg / L alum, as adjuvant we used a bentonite from M'Zila (Algeria) with a dose of 3mg / L. This test has helped reduce the amount of residual aluminum in raw water 20.48%, lower than the recommended standards

In order to investigate the causes of this excess, we made trials with laboratory flocculators under the same conditions that station. The residual aluminum obtained by the same metered addition method, is 182 mg / L, 13.33% less than the WHO standards.

The dry residues were characterized by analysis by scanning electron microscope and EDX (MEB-EDX) for show the different spectra of the aluminum in the dry residue. The crude bentonite is characterized by the elemental chemical method using X-ray fluorescence.

**Keywords.** Aluminum sulphate, bentonite, residual aluminum, MEB-EDX, fluorescence X.

### **INTRODUCTION**

The residual aluminum present in water that has been treated clarification with aluminum sulphate may be the result of an overdose or no conditions favourable to its hydrolysis (pH and temperature). The Flocculants bind to in suspension particles and cause them to precipitate as sludge at the bottom of flocculators and decanters. If the conditions are not met some of the aluminum remains in solution (Bottero and al., 1980).

Epidemiological studies have mounted the dangers of aluminum and some countries have already taken their precautionary. The Canada, for example, tolerates only than 100µg / L in the treated water (Hill., 1989). In France,

epidemiology research team of Professor Jean François Dartigues University of Bordeaux has published several articles in the American Journal of epidemiology (Rondeau and al., 2000; RONDEAU and COMMENGES, 2001; RONDEAU and al, 2006.) treating the aluminum relationship and Alzheimer's disease. Much work advocating a tolerable threshold limited to 100µg / L in water used for drinking, while remaining vigilant about monitoring in water treatment plants. The inorganic monomeric aluminum represents their main fraction of aluminum after treatment of the water (62% of total).

A study performed in Europe estimated that the intake of aluminum from drinking water is less than 5% of daily intake from other sources like food, utensils, medicines etc., (SOLLARS and al., 1989).

An estimated total daily average intake of 8.26 mg or the share contributed by the water is less than 0.4 mg of aluminum.

Higher concentrations are found in drinking water in relation to the quality of raw water over loaded if the pH is not controlled properly during the steps of and optimizing the dose in steps of coagulation , decantation and filtration (MEGHZILI and al, 2012; American Water Works Association Research Foundation, 1993). In distribution networks, the process of disinfection can be limited if we find high levels of residual aluminum that retains and protects microorganisms (American Water Works Association Research Foundation, 1993. COSTELLO., 1984). The best results are obtained with pH 6 and 7, minimum solubility range of aluminum hydroxide during coagulation (LETTERMAN and DRISCOLL., 1988).

The chemistry of aluminum in water can be described by several forms (BAES and MESMER, 1976; and MOTEKAITIS MARTELL, 1988; JEAN PIERRE MARC HENRY JOLIVET and 1998):

→ five monomers:  $Al^{3+}$ ,  $Al(OH)^{2+}$ ,  $Al(OH)_2^+$ ,  $Al(OH)_3^0$ ,  $Al(OH)_4^-$

→ three polymers:  $[Al_2(OH)_2]^{4+}$ ,  $[Al_3(OH)_4]^{5+}$ ,  $[Al_{13}O_4(OH)_{24}(H_2O)_{12}]^{7+}$

→ a precipitate:  $Al(OH)_3$

Of aluminum mononuclear hydrolytic products combine to form polynuclear species in solution (Rondeau et al., 2000). Aluminum begins to polymerize when the pH of an acidic solution substantially increases beyond 4.5: (BERTSCH and PARKER., 1996)



Polymerization produces larger structures gradually and eventually lead to the formation of the Al<sub>13</sub> polycation (Parker and BERTSCH., 1992a, 1992b).

According to Jones and BENOIT (1986) the aluminum in the treated water is largely is located in dissolved forms. The dissolved aluminum is defined as aluminum that passes through a 0.22µm filter (MEGHZILI and al., 2012).

In highly charged water, it is important to control the total aluminum content by optimizing coagulation and filtration processes. We must control the dosage of the coagulant and coagulation pH, because it must be accompanied by good stirring allowing good flocculation of suspended solids will facilitate their decantation before the step of filtration.

Neglect of these steps may cause an increase of residual aluminum. The pH is one factor that determines the form of aluminum present in water and her solubility increases in lower pH (MARTELL and MOTÉKAITIS., 1989).

## 1. MATERIALS AND METHODS

### 1.1. Operating procedure

Analytical results of the raw water the treated water station are shown in Table I

Table I. Physic-chemical analysis of water supply (Central Laboratory of the company's petrochemical industries, ENIP).

Parameters	Units	Raw water	Treated water station
Aspect	-	Disorder	<i>Limpid</i>
pH	-	8.10	7.78
Conductivité	µs/ cm	418	425
TDS	mg/L	360	340
MES	mg/L	42	<i>Traces</i>

Chlorures	mg/L	78.55	72.73
Carbonates	mg/L	Traces	Traces
Bicarbonates	mg/L	132.41	127.32
Ca	mg/L	50.79	50.79
Mg	mg/L	14.40	14.40
TH	°F	18.6	18.6
Sulfates	mg/L	46.23	44.20
Phosphates	mg/L	Trace	Traces
Potassium	mg/L	4.9	4.9
Sodium	mg/L	9.3	8.3
COD	mg/L	38.02	1.68
Ammonium	mg/L	0.42	Traces
Nitrites	mg/L	Trace	Traces
Nitrates	mg/L	Traces	Traces
Total iron	mg/L	1.91	1.88
Cuivre	mg/L	0.37	0.36
Mercure	µg/L	3.80	0.76
Aluminium	µg/L	-	210.00
Turbidité	NTU	8.87	2.96
Organic matter content	Mg O <sub>2</sub> /L	8.70	5.55

## 88      **1.2. Determination of the content of aluminum in the treated water**

### 89                      1.2.1. Principle

90      The aluminum with cyanine R Erichrome forms a red complex at pH 6. After 5  
91      minutes, the analysis is performed at the wavelength of 535 nanometers. The  
92      method used is that of uploading

#### 93      -      **Equipment**

94                      UV / visible type Shimadzu UV-1605.

#### 95      -      **reagents**

96      - Solution Erichrome cyanine R

97      - Acetic acid buffer solution pH 6

- 98 - Ascorbic Acid
- 99 - Solution 0.1 Mole EDTA (Éthylène Diamine Tétra-Acétique)
- 100 - Sulphuric acid 0.05 Mole
- 101 - Al Solution 0.1 g / L

#### 102 1.2.2. Procedure

103 Adjust the water sample at a pH of 3-3.5

104 Put 10ml of sample in 5 100mL flasks. In the first flask was added all reagents

105 except for the aluminum standard solution (to adjust zero the spectrophotometer).

106 In other vials we put all reagents except EDTA and adding an increasing dose of

107 standard aluminum. The absorbance of the solution of each flask was then

108 measured is curve plotted  $A = f(C)$ , the absorbance versus concentration

109 aluminum and from this curve the amount was determined of aluminum in the

110 sample.

#### 111 1.2.3. Description of tests jar-test

112 Jar test is carried out as per the procedures outlined in paragraph 1.2.

113 The tests were conducted in a laboratory flocculator comprising six agitators and

114 six 500mL beakers. The water to be treated is placed in each beaker

115 The tests were conducted in a laboratory flocculator comprising six agitators and

116 six 500mL beakers. The water to be treated is placed in each beaker. The rapid

117 stirring is carried out at 200 rev / min; at time zero, are added increasing doses of

118 alum in each of the beakers. The phase stirring rapid lasts three minutes. The

119 rapid stirring followed by 17 minutes of slow stirring at 45 t / min. After

120 decanting for 30 minutes, is taken a quantity of supernatant for analyze residual

121 aluminum. The optimum dose of aluminum sulphate is 40 mg / L (determined by

122 jar-test). In Table 2 we present the results of quality parameters analysis.

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129 **Table II. Results of analyzes of quality parameters**

Parameters	Raw water	(jar-test) Aliminum sulphate	<i>Treated water</i> <i>station</i> <i>(sulfate Al)</i>	Aliminum sulphate +Bentonite
Doses (mg/L)	-	40	40	40 +3
Temperature (°C)	28	29,5	28	29
Conductivity (µs/cm)	545	538	559	576
pH	8,10	7,32	7,61	7,79
Salinity	0,3	00	00	-
Turbidity(NTU)	4,47	1,04	2,10	3,37
Organic matter (mg O <sub>2</sub> /L)	11,2	4,12	4,34	1,97
TH °F	21,00	20,40	26,20	-
TAC °F	11,50	9,70	8,10	-
%elimination turbidity	0	76,73	53,00	24,25
% élimination organic matter	0	63,21	61,25	42,41
Residual Aluminum (µg/L)	No detected	0,182	0,210	0,167

130 In Table II, we have considered only the monitoring of the residual aluminum in  
 131 the jar-tests and water the treated in station, then to the same dose was added a  
 132 dose of 3 mg / L of bentonite as an adjuvant .to the end, the results will be  
 133 compared between them .

### 134 **1.3. Analysis of solid materials**

#### 135 1.3.1. Characterization bentonite

136 Bentonite is characterized by the entreprise National Products Non Ferrous  
 137 Mining and Useful Products (ENOF) in 2007.

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143 **Table.III. Physico-chemical characteristics of the bentonite**

Surface spécifique m <sup>2</sup> /g	pH	Masse spécifique g/cm <sup>3</sup>	Capacité d'échange (Meq/100g)	Cations échangeables (meq/100g)			Na/ca
				Ca <sup>2+</sup>	Na <sup>2+</sup>	Mg <sup>2+</sup>	
65,00	9,00	2,71	75,8	43,60	25,20	4,80	0,58

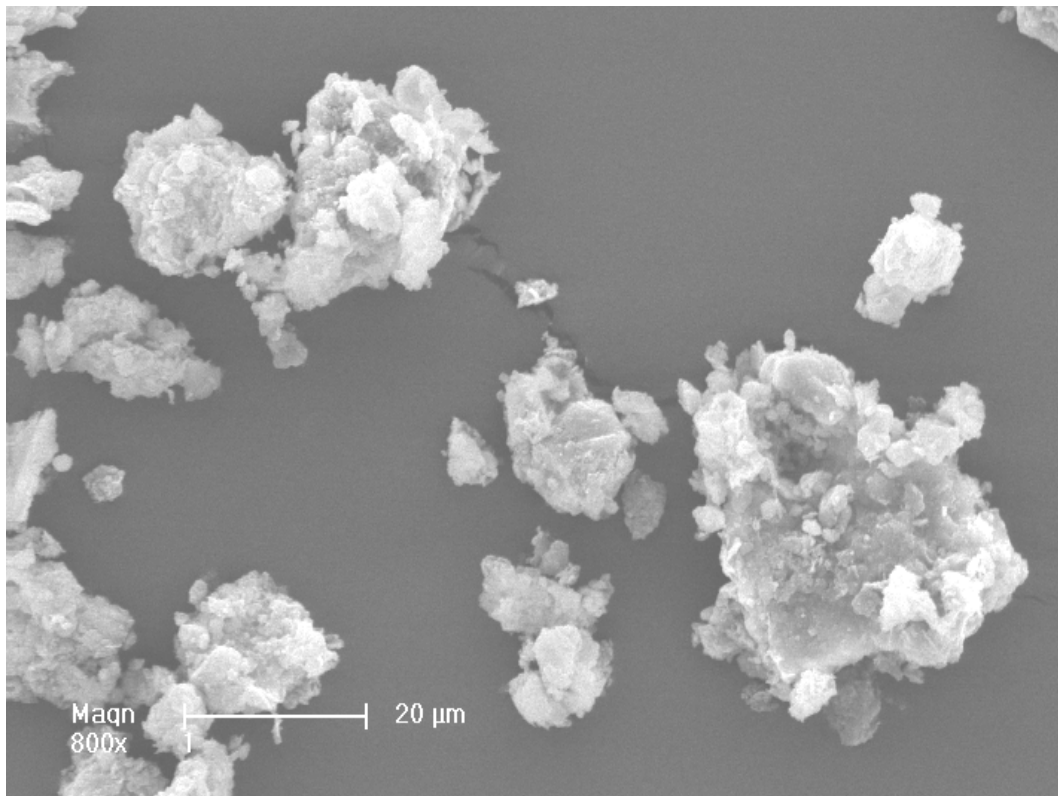
144

145 **Table IV. Mineralogical characteristics of bentonite**

Montmorillonite	Quartz	Carbonates	Feldspaths	Biotites
45 à 60%	15 à 20%	8 à 10%	3 à 5%	8 à 10%

#### 146 1.3.2. Electronic scanning microscopy

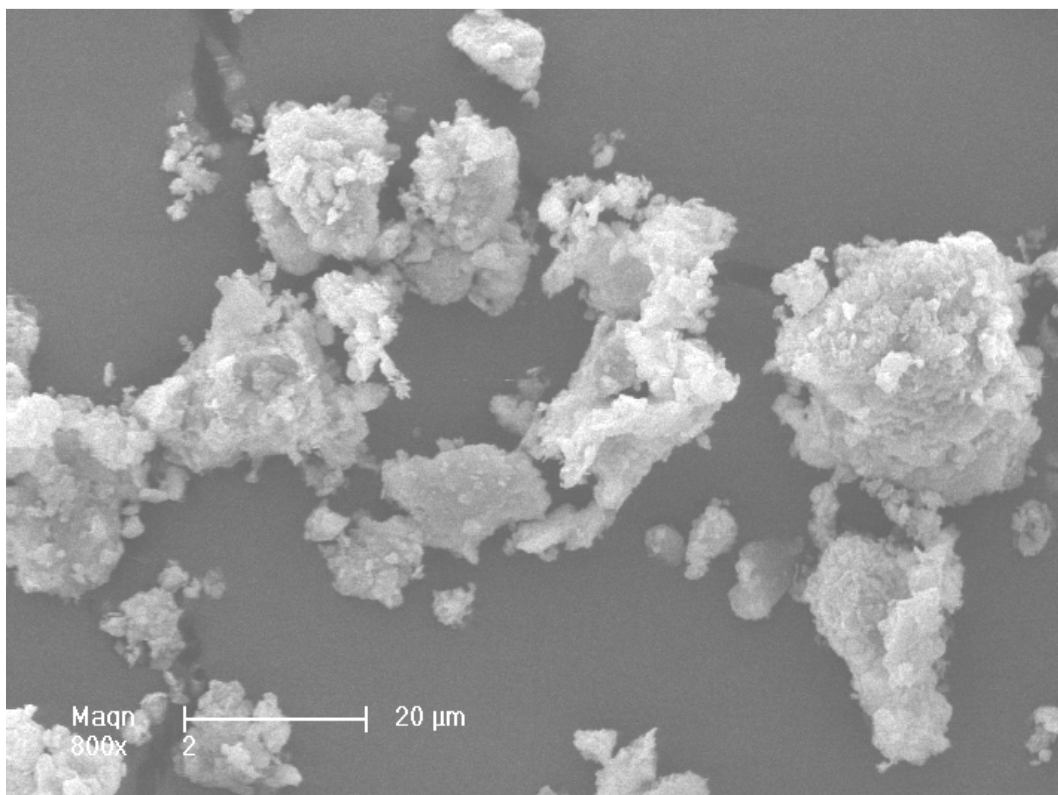
147 This operation allows to directly visualize the morphology (shape, size ) particles  
 148 and possible surface roughness (image 1, 2 and 3). She is consists to scanned,  
 149 line by line , the surface of the particles by an incident beam of high energy  
 150 electrons, thereby causing the emission of secondary electrons of low energy.  
 151 These are sent to a detector which transmits the signal to a screen of which the  
 152 scanning is synchronized with the scanning of the sample. The contrast of the  
 153 image reflects the relief of the sample. These secondary electrons allow  
 154 reconstruction of picture magnified of the surface.  
 155 The laboratory clichés scanning electron microscopy were performed using a  
 156 Philips XL 30 microscope equipped with a field effect gun. The sample is  
 157 prepared by depositing the powder on the aluminum support coated with a thin  
 158 layer of graphite whose surface is adhesive. It is then metalized by vacuum, by  
 159 sputtering a layer of gold having a thickness between 10 and 20 nm.



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Figure 1. Image the morphology raw bentonite particles

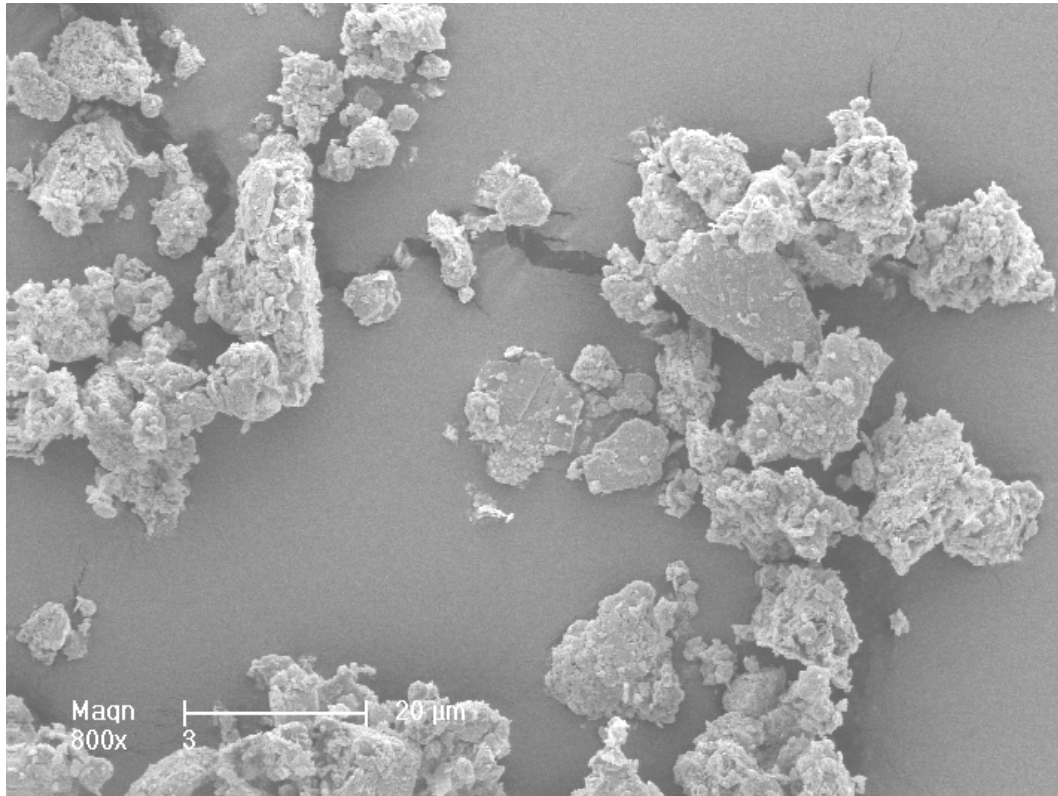


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Figure 2. Sample image with a dose of aluminum sulfate 40 mg / L

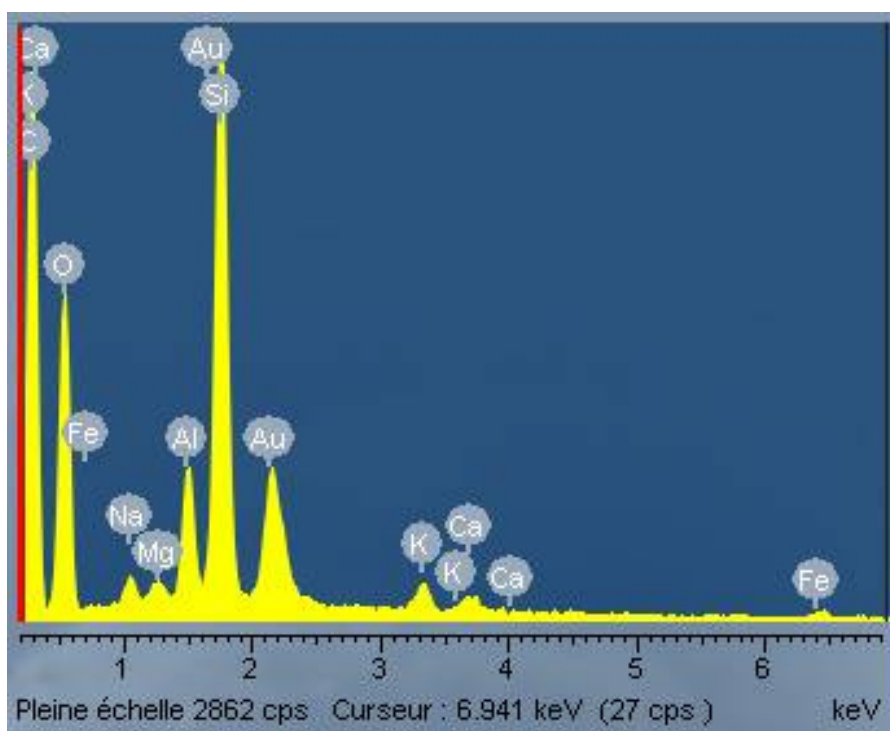




164  
165 Figure 3. Sample image with a dose of aluminum sulfate 40 mg / L + 3 mg of  
166 bentonite

### 167 1.3.3. MEB-EDX dry residues

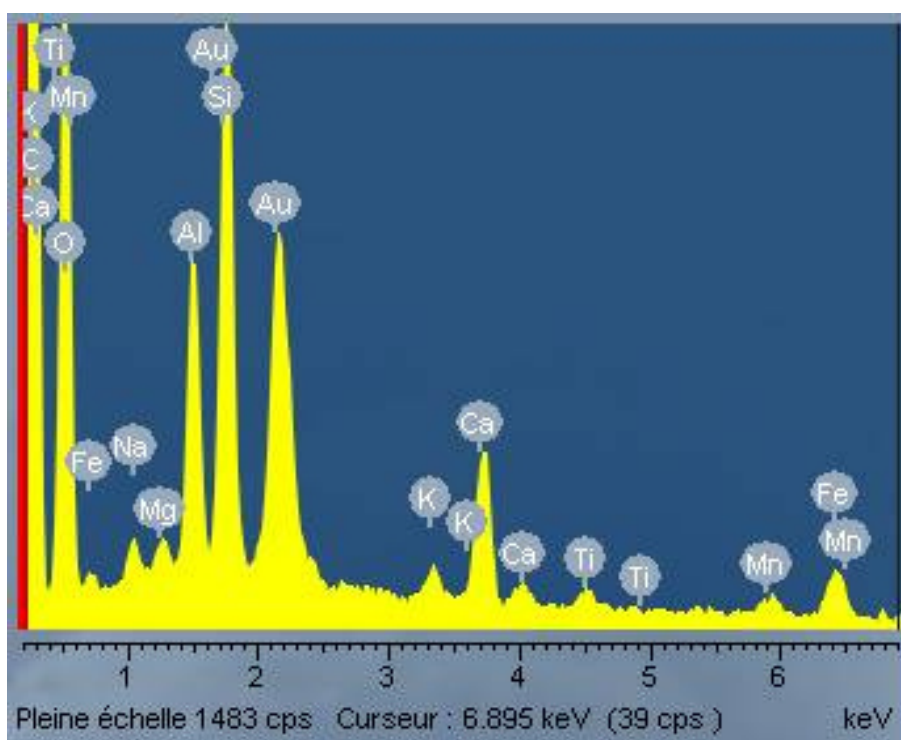
168 Figure 4, 5, 6 shows the various spectra of the minerals present in different  
169 samples. The peaks of aluminum vary from one sample to another. The higher  
170 amounts of aluminum are located on the sample 3 and the second and lowest peak  
171 on the sample 1. Figure 3 shows a larger concentration of aluminum on the cliché  
172 3



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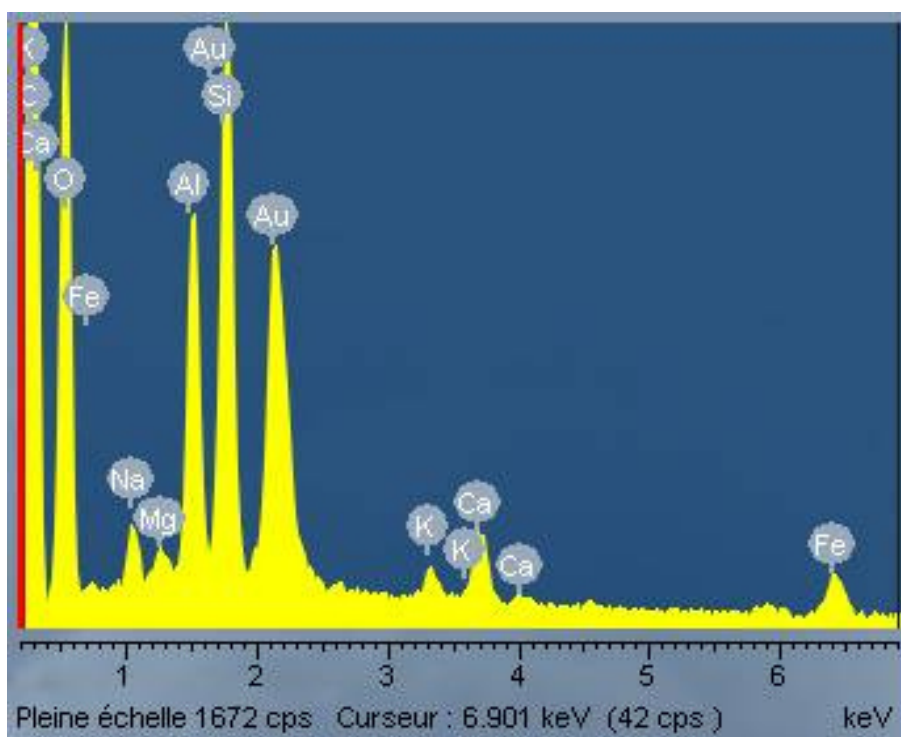
**Figure 4. Raw bentonite**



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**Figure 5. Dose of aluminum sulphate 40 mg / L**



**Figure 6. Dose of aluminum sulphate 40 mg + 3 mg bentonite**

#### 1.3.4. Fluorescence X

Fluorescence spectrometry is an elemental analysis method using the physical property of the material for determine the concentrations of the pure in elements .The X-ray spectrum emitted by the material is characteristic of the sample composition. The spectrum analysis allows deducing the elemental composition of the mass concentrations. The powder to be analyzed is put into a cup, and then pressed onto a pellet of boric acid. The apparatus used is a fluorescence spectrophotometer X MagiX Panalytical.

**Table V. Quantification of raw bentonite sample**

Analyte	Compound of formula	Concentration %	Méthod of calculating
Na	Na <sub>2</sub> O	2.796	Calculated
Mg	MgO	2.913	Calculated
Al	Al <sub>2</sub> O <sub>3</sub>	14.031	Calculated
Si	SiO <sub>2</sub>	69.665	Calculated
P	P <sub>2</sub> O <sub>5</sub>	0.082	Calculated

S	SO <sub>3</sub>	0.491	Calculated
K	K <sub>2</sub> O	2.407	Calculated
Ca	CaO	4.098	Calculated
Ti	TiO <sub>2</sub>	0.350	Calculated
Mn	MnO <sub>2</sub>	0.168	Calculated
Fe	Fe <sub>2</sub> O <sub>3</sub>	2.879	Calculated
Rb	Rb <sub>2</sub> O	0.009	Calculated
Sr	SrO	0.041	Calculated
Cl	Cl	0.069	Calculated

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189 **Table VI. Percentage of mass concentrations**

Element	Concentration %	Element	Concentration %
O	48.60	K	2.00
Na	2.07	Ca	2.93
Mg	1.76	Ti	0.210
Al	7.43	Mn	0.106
Si	32.6	Fe	2.01
P	0.0359	Rb	0.00844
S	0.197	Sr	0.0347
Cl	0.0690		

## 190 **2. DISCUSSION OF RESULTS**

191 We considered only the followed of residual aluminium.

192 **Table VII. Monitoring the residual aluminum in the different samples**

	Réactifs	Dose (mg/L)	Al résiduel	%Al résiduel/total Al
Water treatment station	Alumina sulphate	40	0,210	5,77%
Jar-test	Alumina sulphate	40	0,182	5,00%
Jar-test	Alumina sulphate	40	0,167	4,58%
	Bentonite	+	3	

193 The 40 mg dose of aluminum sulphate / L gives 3.64 mg / L of aluminum. water  
 194 treated of station contains 5.77% of the total aluminum and thus constitutes the

195 residual aluminum. The pH water arriving at the station has a value of 8.10, less  
196 favorable for the polymerization leading to the formation of the Al<sub>13</sub> polycation.  
197 After treatment the pH does not exceed 7.61 and the minimum solubility range of  
198 aluminum hydroxide during coagulation is at a pH of between 6-7 for best yields  
199 (LETTERMAN and DRISCOLL., 1988) .

200 Aluminum sulfate, in addition to its action on the reduction of suspended solids  
201 intervenes on lowering the pH. A pH of 7.61 obtained after treatment with  
202 aluminum sulfate confirmed that there was no optimization of the various steps of  
203 clarification (dose, pH, residence time, stirring etc.).

204 For the jar-test performed with SA of 40 mg / L, 5% of the total aluminum  
205 remains in solution, limit advised in all work on the residual aluminum in drinking  
206 water treatment.

207 The jar-test performed with 40 mg / L SA and 3mg / L bentonite, residual  
208 aluminum is 4.58% of the total aluminum, well below the 5% recommended.

209 According Sollars et al (1989), in a study of aluminum in drinking water in  
210 Europe have also shown that the aluminum contribution of drinking water is less  
211 than 5%.

212 The optimum dose determined by jar-test has eliminated 95% of the total  
213 aluminum after filtration.

214 Incidentally, during the process of agglomeration or coagulation, much of  
215 aluminum contained in the aluminum salts added is hydrolyzed to give the  
216 aluminum hydroxide which precipitates and becomes part of the floc . This  
217 aluminum is therefore part of the sludge generated by the treatment process. It is  
218 possible that a small amount of added aluminum remains in the treated water, or  
219 in colloidal particle form (Al (OH)<sub>3</sub>) or in soluble form (Al (OH)<sub>2</sub><sup>+</sup>, Al (OH)<sub>4</sub><sup>-</sup>  
220 ), according the conditions of processing. A fault in the spillway of the sludge,  
221 incorrect scraping, the flow of the unsettled slurry pumps, which can cause release  
222 of the aluminum contained in the sludge and thus constitute a further addition to  
223 aluminum residual.

224 By studying the electronic scanning microscopy images and spectra in the jar-tests  
225 1, 2 we find that the aluminum peaks are important in the second test. For a dose

226 of 40mg / L of SA, 5% of the total aluminum is residual, the remainder is with the  
227 settled particles. In station, and under the same conditions, the residual aluminum  
228 is 5.77% of the total aluminum. In the resort this is explained by the non  
229 homogeneity of treatment (agitation, dosage, residence time) because it must meet  
230 the urgent need of drinking water because its capabilities are no longer sufficient  
231 to satisfy a growing of population.

232 In addition a portion of the aluminum present in sludge may be salted out when  
233 the sludge removal if it is not done automatically or when the sludge discharge  
234 pumps are stopped. Bentonite, as adjuvant reduced the residual aluminum to a  
235 lower level due to its cation exchange capacity (75.8 meq / 100 g of bentonite)  
236 and the possibilities of retention in their foliar spaces. The bentonite used contains  
237 14.031%  $\text{Al}_2\text{O}_3$  compound, or 7.43% of aluminum, which may in turn be  
238 hydrolyzed to form other polymers, polycations  $\text{Al}_{13}$ , which promote good  
239 decantation and reduce the residual aluminum.

## 240 **CONCLUSION**

241 The aluminum sulfate is used as a coagulant in the treatment of surface water;  
242 generally their pH is close or greater than 8 for surface water, what which does  
243 not facilitate turbidity removal, because their removal also results in reduction  
244 of pathogenic microorganisms and also reduces the formation of by-products  
245 (organic matter) before disinfection, to prevent the formation of compounds  
246 organochlorine responsible for certain cancers. Disinfection can be hindered by  
247 high levels of residual aluminum It is imperative, in the surface water treatment  
248 process, to work in optimum conditions can lead to a minimum aluminum  
249 concentration in drinking water. In water loaded, an adjuvant of the coagulation-  
250 flocculation can help to reduce the residual of aluminum, as is the case with  
251 natural bentonite. The conditions for hydrolysis of aluminum (pH,  $t^\circ$ , agitation  
252 and water time stay) allow the formation of the  $\text{Al}_{13}$  polycation responsible for a  
253 good flocculation and reduced residual aluminum including its harmfulness  
254 described in several studies. The tests have shown that if one respects the

255 conditions of hydrolysis of aluminum (Table II), we arrive at an acceptable level  
256 of residual aluminum.

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