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Journal Name:	British Journal of Applied Science & Technology
Manuscript Number:	2014_BJAST_14506
Title of the Manuscript:	Structural changes of surface layers of hard turned parts by Wiper and conventional geometry
Type of the Article	Original Research Article

General guideline for Peer Review process:

This journal's peer review policy states that **NO** manuscript should be rejected only on the basis of '**lack of Novelty**', provided the manuscript is scientifically robust and technically sound.

To know the complete guideline for Peer Review process, reviewers are requested to visit this link:

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PART 1: Review Comments

	Reviewer's comment	Author's comment <i>(if agreed with reviewer, correct the manuscript and highlight that part in the manuscript. It is mandatory that authors should write his/her feedback here)</i>
<u>Compulsory</u> REVISION comments	1. Introduction is very weak. Authors should discuss about hard turning and the works carried out by other researchers and why the present work is done. Authors should indicate the objective of the present work clearly in the introduction section. 2. Rename chapter 2. Avoid multiple headings. 3. Authors should indicate the properties and chemical composition of work piece in chapter 2. 4. Figure.1 and 2 does give any useful information to the readers. 5. Scale in Figure.3 is not readable. Replace with new figure. 6. Authors should mention the reasons for variation of graphs mentioned in Figure 4 & 5. 7. Conclusions are not clear. Need to be rewritten in a precise form. 8. Authors have mentioned only four references. Authors are advised to add more references relevant to the work. Also they need to be cited in the text at appropriate locations. Authors are advised to define the symbols and abbreviations before using in the text. Need to be checked, as only four papers are refereed. Also the works and figures seemed to be Scanned copies. Request the authors to produce original graphs.	Introduction was prolonged. Renamed... Added... Several other studies were added. This publication is a part of the dissertation work of the first author – it was not published somewhere else and every result is a result of author's experiments.



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Minor REVISION comments	-----	
Optional/General comments	Authors are advised to refer any standard journal regarding preparation of technical paper.	